

NECESSARY DETAILS

Ser	<u>Nomenclature & Specification</u>	Unit	Qty	Unit Price (In figure & Word)	Total Price (In figure & Word)	Rmks
(a)	(b)	(c)	(d)	(e)	(f)	(g)
1.	<p>Progressive Die-Punch for Striker (Including raw materials of 2,00,000 nos striker) (a) Raw Material Used for Striker: Carbon Cold Rolled Steel Strip (Annealed), Steel No. 35 (b) Striker Dimension: As per drawing (c) Raw Material UTS: 40-65 kg/mm² (d) Thickness of Raw Material: 0.8±0.04 mm (e) Raw Material Width: 80.0.2 mm or to be mentioned (f) Die Material: To be mentioned (g) Die Life Span: Minimum 10,00,000 nos {Supplier to provide additional setup or pocket mould (if required) to achieve production target of 10,00,000 nos : Supplier to mention the arrangement to achieve 10,00,000 nos product} (h) Other (If Applicable): To be mentioned. Country of Assembly, Manufacturing & Shipment :Group-B</p>	Set	1			
2.	<p>Progressive Die-Punch for Safety Lever (a) Raw Material Used for Safety Lever: Carbon Cold Rolled Steel Strip (Annealed), Steel No. 35 (b) Safety Lever Dimension: As per drawing (c) Raw Material UTS: 40-65 kg/mm² (d) Thickness of Raw Material: 0.8±0.04 mm (e) Raw Material Width: 154-0.2 mm or 160-2 mm (f) Die Material: To be mentioned (g) Die Life Span: Minimum 10,00,000 nos {Supplier to provide additional setup or pocket mould (if required) to achieve production target of 10,00,000 nos : Supplier to mention the arrangement to achieve 10,00,000 nos product} (h) Other (If Applicable): To be mentioned. Country of Assembly, Manufacturing & Shipment :Group-B</p> <p>Note: Information of Press Machine which will be used for Progressive Die-Punch a. Nominal Pressure: 600 kN b. Slide Stroke: 120 mm c. No. of Stroke: 80-85 SPM (Fixed), 50-95 SPM (Variable) d. Die Height: 280 mm e. Die Height Adjustment: 75 mm f. Throat Depth: 255 mm g. Bolster Surface: FB 550 mm; LR 900 mm; Thickness 110 mm h. Slide Surface/Area: FB 360 mm; LR 500 mm j. Stem Hole: 50×70 mm k. Distance between Uprights: 530 mm l. Height of the Top Surface of Bed from Floor: 785 mm m. Optional Cushion: Pressure 60 kN; Stroke 60 mm n. Main Motor: 5.5 kW p. Mode of Operation: Manual, Semi-Automatic & Automatic q. Power Supply: 380 ~ 420 V, 3 Phase, 50 Hz</p>	Set	1			

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	<p>r. Press Machine has Auto Feeding Unit, inner dia and weight of coil should be 400 mm~500 mm and 200-250 kg</p> <p><u>Raw Material for Striker</u></p> <p>a. Supplier should provide suitable Raw Material for Striker Production, Quantity: 2,00,000 nos and price to be quoted separately.</p> <p>b. Source, country of origin and related information of Raw Material should be provided.</p> <p>c. Raw Material Used: Carbon Cold Rolled Steel Strip (Annealed), Steel No. 35</p> <p>d. Raw Material UTS: 40-65 kg/mm²</p> <p>e. Raw Material Width: 80_{-0.2} mm or to be mentioned</p> <p>f. Thickness of Raw Material: 0.8±0.04 mm</p> <p>g. Raw Material should be provided as coil for Auto Feeding.</p> <p>h. Inner Dia and Weight of Coil: 400 mm~500 mm and 200-250 kg</p> <p><u>Conditions</u></p> <p>a. All standard attachment and accessories must be supplied with the Die-punch setting (if applicable) and price to be quoted separately.</p> <p>b. The supplier/manufacturer to be produced the sample products as per supplied drawing and must be sent to BOF for BOF approval (for vetting the drawing).</p> <p>c. After check the samples products by BOF then manufacturer will go for final production of the Progressive Die-punch. If necessary correction is required then after correction again samples products need to be sent.</p> <p>d. <u>Acceptance Criteria</u></p> <p>(1) Visual inspection and necessary test of Die-punch & products.</p> <p>(2) Checking the products (50 pcs each component) as per sample (all dimensions).</p> <p>(3) Checking assembly/fittings of the components while producing Fuze Head Assembly.</p> <p>(4) Test firing</p> <p>e. All Progressive Die-punch and Raw Material will be accepted after successfully completion of inspection, test and trial production at BOF site.</p> <p>f. Trial production of Striker and Safety Lever at least 15,000 each in auto mode should be given by supplier at BOF site.</p> <p>g. Raw material for Safety Lever trial production will be provided by BOF. Raw material for Striker trial production should be provided by supplier with separate price quotation.</p> <p>h. All items (Progressive Die-punch and Raw Material for Striker) are treated as a package.</p> <p>j. Prices of all Progressive Die-Punch and Raw Material for Striker should be quoted separately.</p> <p>k. The Manufacturer must be provided complete drawing (Hard</p>					

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	<p>& Soft Copy) of progressive Die-punch (2D & 3D) and English instructions manual during the supply.</p> <p>l. Probable date of supply (PDS) 365 days from the date of signing of the contract.</p> <p>m. Trial production of all dies must be completed by the supplier within 02 (Two) months from date of receipt of the items in BOF.</p> <p>n. Warranty for 01 (one) year after acceptance.</p> <p>p. Quality Assurance Certificate (QAC) of Quality Control Department of the manufacturer will be provided by the manufacturer along with the shipping documents. Following certificate to be provided by the manufacturer/ supplier:</p> <p>(1) Country of Origin Certificate.</p> <p>(2) Safe Transportation Certificate.</p> <p>(3) Year of Manufacturer Certificate.</p> <p>(4) Warranty Certificate.</p> <p>(5) Guarantee Certificate for supply of store as per Offer.</p> <p>(6) Any other Certificate (If asked by the PSI team).</p> <p>q. Local Training: Duration of training should be at least 07 working days. Following information must be given as under.</p> <p>(1) Details:</p> <p>(a) Trainer Type (Local/Foreign): To be mentioned</p> <p>(b) Number of Trainer: To be mentioned</p> <p>(2) Training:</p> <p>(a) Component production and Die setting training: 07 working days.</p> <p>r. All Items are treated as a package and offer to be submitted as package.</p> <p>s. The stores should be supplied to BOF at supplier's cost.</p> <p>t. Bidder must submit original leaflet/ Brochure of the Progressive Die-punch & Raw Material with the offer.</p>					

বিঃ দ্র :

- ক। পণ্যের উৎস দেশ অবশ্যই উল্লেখ করে দর প্রদান করতে হবে।
- খ। সরবরাহ আদেশের বিপরীতে সরবরাহকৃত পণ্য প্রত্যাখ্যাত হলে প্রতিস্থাপনের বেলায় পণ্যের পুণঃ পরীক্ষার ক্ষেত্রে প্রতিবারের জন্য প্রচলিত হারে সার্ভিস চার্জ প্রদান করতে হবে।
- গ। সরবরাহ আদেশের প্রাক্কালে Performance Security (PS) হিসেবে মোট মূল্যের উপর ৫% হারে কমান্ড্যান্ট, বিওএফ গাজীপুর ক্যান্ট এর অনুকূলে পে-অর্ডার দাখিল করতে হবে। সন্তোষজনকভাবে পণ্য সরবরাহ হওয়ার পর উহা ফেরৎ প্রদান করা হবে। পণ্য সরবরাহে ব্যর্থ হলে সরবরাহ আদেশ বাতিল করতঃ দাখিলকৃত পে-অর্ডার বাজেয়াপ্ত করে সরকারী কোষাগারে জমা করা হবে।
- ঘ। উল্লেখিত দর CD & VAT ব্যতীত উল্লেখ করতে হবে।

Condition: All items are to be treated as a package.

নিম্নলিখিত সনদপত্রের সত্যায়িত ফটোকপি দরপত্রের সাথে অবশ্যই সংযুক্ত করতে হবে :

- ক। ভ্যাট রেজিস্ট্রেশন সনদ
- খ। টি আই এন সনদ
- গ। হালনাগাদ ট্রেড লাইসেন্স সনদ
- স্থান :
- তারিখ : ফেব্রুয়ারি ২০২৩

দরপত্রে অংশগ্রহণকারীর স্বাক্ষর
(বড় অক্ষরে নাম)
'সীলমোহর'