

NECESSARY DETAILS

Ser	<u>Nomenclature & Specification</u>	Unit	Qty	Unit Price (In figure & Word)	Total Price (In figure & Word)	Rmks
(a)	(b)	(c)	(d)	(e)	(f)	(g)
1.	<p>Progressive Die-Punch for Striker (Including raw materials of 2,00,000 nos striker) (a) Raw Material Used for Striker: Carbon Cold Rolled Steel Strip (Annealed), Steel No. 35 (b) Striker Dimension: As per drawing (c) Raw Material UTS: 40-65 kg/mm² (d) Thickness of Raw Material: 0.8±0.04 mm (e) Raw Material Width: 80.0.2 mm or to be mentioned (f) Die Material: To be mentioned (g) Die Life Span: Minimum 10,00,000 nos {Supplier to provide additional setup or pocket mould (if required) to achieve production target of 10,00,000 nos : Supplier to mention the arrangement to achieve 10,00,000 nos product} (h) Other (If Applicable): To be mentioned. Country of Assembly, Manufacturing & Shipment :Group-B</p>	Set	1			
2.	<p>Progressive Die-Punch for Safety Lever (a) Raw Material Used for Safety Lever: Carbon Cold Rolled Steel Strip (Annealed), Steel No. 35 (b) Safety Lever Dimension: As per drawing (c) Raw Material UTS: 40-65 kg/mm² (d) Thickness of Raw Material: 0.8±0.04 mm (e) Raw Material Width: 154-0.2 mm or 160-2 mm (f) Die Material: To be mentioned (g) Die Life Span: Minimum 10,00,000 nos {Supplier to provide additional setup or pocket mould (if required) to achieve production target of 10,00,000 nos : Supplier to mention the arrangement to achieve 10,00,000 nos product} (h) Other (If Applicable): To be mentioned. Country of Assembly, Manufacturing & Shipment :Group-B</p> <p>Note: Information of Press Machine which will be used for Progressive Die-Punch a. Nominal Pressure: 600 kN b. Slide Stroke: 120 mm c. No. of Stroke: 80-85 SPM (Fixed), 50-95 SPM (Variable) d. Die Height: 280 mm e. Die Height Adjustment: 75 mm f. Throat Depth: 255 mm g. Bolster Surface: FB 550 mm; LR 900 mm; Thickness 110 mm h. Slide Surface/Area: FB 360 mm; LR 500 mm j. Stem Hole: 50×70 mm k. Distance between Uprights: 530 mm l. Height of the Top Surface of Bed from Floor: 785 mm m. Optional Cushion: Pressure 60 kN; Stroke 60 mm n. Main Motor: 5.5 kW p. Mode of Operation: Manual, Semi-Automatic & Automatic q. Power Supply: 380 ~ 420 V, 3 Phase, 50 Hz</p>	Set	1			

r. Press Machine has Auto Feeding Unit, inner dia and weight of coil should be 400 mm~500 mm and 200-250 kg

Raw Material for Striker

a. Supplier should provide suitable Raw Material for Striker Production, Quantity: 2,00,000 nos and price to be quoted separately.

b. Source, country of origin and related information of Raw Material should be provided.

c. Raw Material Used: Carbon Cold Rolled Steel Strip (Annealed), Steel No. 35

d. Raw Material UTS: 40-65 kg/mm²

e. Raw Material Width: 80_{-0.2} mm or to be mentioned

f. Thickness of Raw Material: 0.8±0.04 mm

g. Raw Material should be provided as coil for Auto Feeding.

h. Inner Dia and Weight of Coil: 400 mm~500 mm and 200-250 kg

Conditions

a. All standard attachment and accessories must be supplied with the Die-punch setting (if applicable) and price to be quoted separately.

b. The supplier/manufacturer to be produced the sample products as per supplied drawing and must be sent to BOF for BOF approval (for vetting the drawing).

c. After check the samples products by BOF then manufacturer will go for final production of the Progressive Die-punch. If necessary correction is required then after correction again samples products need to be sent.

d. Acceptance Criteria

(1) Visual inspection and necessary test of Die-punch & products.

(2) Checking the products (50 pcs each component) as per sample (all dimensions).

(3) Checking assembly/fittings of the components while producing Fuze Head Assembly.

(4) Test firing

e. All Progressive Die-punch and Raw Material will be accepted after successfully completion of inspection, test and trial production at BOF site.

f. Trail production of Striker and Safety Lever at least 15,000 each in auto mode should be given by supplier at BOF site.

g. Raw material for Safety Lever trial production will be provided by BOF. Raw material for Striker trial production should be provided by supplier with separate price quotation.

h. All items (Progressive Die-punch and Raw Material for Striker) are treated as a package.

j. Prices of all Progressive Die-Punch and Raw Material for Striker should be quoted separately.

k. The Manufacturer must be provided complete drawing (Hard & Soft Copy) of progressive Die-punch (2D & 3D) and English instructions manual during the supply.

l. Probable date of supply (PDS) 365 days from the date of

<p>signing of the contract.</p> <p>m. Trail production of all dies must be completed by the supplier within 02 (Two) months from date of receipt of the items in BOF.</p> <p>n. Warranty for 01 (one) year after acceptance.</p> <p>p. Quality Assurance Certificate (QAC) of Quality Control Department of the manufacturer will be provided by the manufacturer along with the shipping documents. Following certificate to be provided by the manufacturer/ supplier:</p> <p>(1) Country of Origin Certificate.</p> <p>(2) Safe Transportation Certificate.</p> <p>(3) Year of Manufacturer Certificate.</p> <p>(4) Warranty Certificate.</p> <p>(5) Guarantee Certificate for supply of store as per Offer.</p> <p>(6) Any other Certificate (If asked by the PSI team).</p> <p>q. Local Training: Duration of training should be at least 07 working days. Following information must be given as under.</p> <p>(1) Details:</p> <p>(a) Trainer Type (Local/Foreign): To be mentioned</p> <p>(b) Number of Trainer: To be mentioned</p> <p>(2) Training:</p> <p>(a) Component production and Die setting training: 07 working days.</p> <p>r. All Items are treated as a package and offer to be submitted as package.</p> <p>s. The stores should be supplied to BOF at supplier's cost.</p> <p>t. Bidder must submit original leaflet/ Brochure of the Progressive Die-punch & Raw Material with the offer.</p>					
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- ক। পণ্যের উৎস দেশ অবশ্যই উল্লেখ করে দর প্রদান করতে হবে।
- খ। সরবরাহ আদেশের বিপরীতে সরবরাহকৃত পণ্য প্রত্যখ্যাত হলে প্রতিস্থাপনের বেলায় পণ্যের পুণঃ পরীক্ষার ক্ষেত্রে প্রতিবারের জন্য প্রচলিত হারে সার্ভিস চার্জ প্রদান করতে হবে।
- গ। সরবরাহ আদেশের প্রাক্কালে Performance Security (PS) হিসেবে মোট মূল্যের উপর ৫% হারে কমান্ড্যান্ট, বিওএফ গাজীপুর ক্যান্ট এর অনুকূলে পে-অর্ডার দাখিল করতে হবে। সন্তোষজনকভাবে পণ্য সরবরাহ হওয়ার পর উহা ফেরৎ প্রদান করা হবে। পণ্য সরবরাহে ব্যর্থ হলে সরবরাহ আদেশ বাতিল করতঃ দাখিলকৃত পে-অর্ডার বাজেয়াপ্ত করে সরকারী কোষাগারে জমা করা হবে।
- ঘ। দরপত্র দাখিলের সময় দরপত্রের অনুকূলে দরপত্র জামানত (Earnest Money) হিসেবে ৪২,০০০.০০ টাকা কমান্ড্যান্ট, বিওএফ গাজীপুর ক্যান্ট এর অনুকূলে পে-অর্ডার/ব্যাংক ড্রাফট দাখিল করতে হবে। দরপত্রের আনুষ্ঠানিকতা চূড়ান্ত করার পর কর্তৃপক্ষের অনুমোদন সাপেক্ষে ফেরত প্রদান করা হবে।
- ঙ। উল্লেখিত দর CD & VAT ব্যতীত উল্লেখ করতে হবে।

Condition: All items are to be treated as a package.

নিম্নলিখিত সনদপত্রের সত্যায়িত ফটোকপি দরপত্রের সাথে অবশ্যই সংযুক্ত করতে হবে :

- ক। ভ্যাট রেজিস্ট্রেশন সনদ
- খ। টি আই এন সনদ
- গ। হালনাগাদ ট্রেড লাইসেন্স সনদ
- স্থান :
- তারিখ : ডিসেম্বর ২০২২

দরপত্রে অংশগ্রহণকারীর স্বাক্ষর
(বড় অক্ষরে নাম)
'সীলমোহর'