

SPECIFICATION OF PERCUSSION CAP & DETONATOR CUP FOR HE FUZE OF GRENADE HAND
ARGES-84 BD

Ser	Nomenclature & Specification	A/U	Qty
a.	<p>Percussion Cap : As per attached drawing.</p> <p>Condition:</p> <ol style="list-style-type: none"> 1. Must be compatible with HE Fuze of Grenade Hand Arges 84-BD HE. The delay time of the Fuze should be 04 ± 0.5 second at 21° C 2. The Bidder / supplier will assemble at least 5000 Fuze by our existing Fuze assembly plant at BOF site. 3. The bidder should submit complete drawing of the Percussion Cap with all dimensions of all components with the offer. 4. Detail composition of the Percussion Cap filling should be given with the offer. 5. Inspection procedure in English and 03 sets of gauge for inspection of Percussion Cap to be supplied with the store. 6. Suitability certificate to the effect that the offered stores would be brand new, free from impurities, suitable for use with Grenade Hand Arges-84, BD HE and suitable for use in tropical climate to be submitted by manufacturer with the stores. 7. Certificate of year of manufacture from manufacturer to be supplied with the store. 8. Safe storage certificate from the manufacturer of offered HE Fuze to the effect that the stores should be safe in storage, transportation and should not cause health hazard to the user to be submitted with the stores. 9. Shelf life of 15 (Fifteen) years from the date of manufacture of the components and the filling to be submitted by the supplier. 10. Shelf life certificate of offered HE Fuze from the manufacturer to be submitted with the supply of stores. 	No	4,00,000
b.	<p>Detonator Cup : As per attached drawing</p> <p>Condition:</p> <ol style="list-style-type: none"> 1. Must be compatible with HE Fuze of Grenade Hand Arges 84-BD HE. The delay time of the Fuze should be 04 ± 0.5 second at 21° C 2. The Bidder / supplier will assemble at least 5000 Fuze by our existing Fuze assembly plant at BOF site. 3. The bidder should submit complete drawing of the Detonator Cup with all dimensions of all components with the offer. 4. Detail composition of the Detonator Cup filling should be given with the offer. 5. Inspection procedure in English and 03 sets of gauge for inspection of Detonator Cup to be supplied with the store. 6. Suitability certificate to the effect that the offered stores would be brand new, free from impurities, suitable for use with Grenade Hand Arges-84, BD HE and suitable for use in tropical climate to be submitted by manufacturer with the stores. 7. Certificate of year of manufacture from manufacturer to be supplied with the store. 8. Safe storage certificate from the manufacturer of offered HE Fuze to the effect that the stores should be safe in storage, transportation and should not cause health hazard to the user to be submitted with the stores. 9. Shelf life of 15 (Fifteen) years from the date of manufacture of the components and the filling to be submitted by the supplier. 10. Shelf life certificate of offered HE Fuze from the manufacturer to be submitted with the supply of stores. 	No	4,00,000

	<p><u>Condition:</u></p> <p>a. Country of Origin : Austria, Serbia, Pakistan, Bosnia & Herzegovina, UK, USA, Canada, Australia, France, Germany, Turkey, Italy and Poland.</p> <p>b. Country of Manufacturer : Austria, Serbia, Pakistan, Bosnia & Herzegovina, UK, USA, Canada, Australia, France, Germany, Turkey, Italy and Poland.</p> <p>c. Name of Manufacturer : To be mentioned.</p> <p>d. Port of Shipment : Country of Manufacturer.</p> <p>e. PDS : To be mentioned.</p> <p>f. Warranty/Guarantee and Shelf Life certificate for supply of store as per offer to be provided by the manufacturer along with the offer and store.</p> <p>g. <u>Pre-Shipment Inspection:</u></p> <p>i. 03 (Three) members {02 (Two) members from BOF & 01 (One) member from IA&E} for a period of 02 (Two) workings days (Excluding journey period).</p> <p>ii. Supplier must submit detail plan of PSI (Modus Operandi).</p> <p>iii. Supplier must also mention PSI cost to be borne by them at their end.</p>
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Terms & Conditions

Supplier must mention their compliance on the following mentioned points :

1. A principal/manufacture can submit **only one offer through one local agent** for any individual item. Offers through multiple local agents by same principle/manufacture will be **treated as rejected**.
2. To ensure unhindered LC handling the principal must provide a certificate to confirm that their LC operating bank has RMA (Relationship Management Agreement) with the local Banks of Bangladesh
3. Supplier must **clearly mention** (in the technical offer) that as principal/manufacture they poses necessary **export permit** from the concern ministry or any other authority of their country. They must also submit a certificate in this regards as per the attached specimen format at Annex K.
4. Before signing the contract, Performance Guarantee @ 10% of total LC value is to be submitted by the Principal in favour of Commandant, Bangladesh Ordnance Factories, Gazipur Cantonment, Gazipur through any scheduled Bank located in Bangladesh (As per the format at Annex H).
5. A separate **certificate should be provided** by the principal **originally signed** (Computerized or digitally edited signature will not be accepted) stating that they are aware of the requirement of the PG and if the contract is awarded they will be bound to provide the PG as per the format at Annex J.
6. The stores should be supplied to BOF at **supplier's cost**.
7. On arrival of the stores at BOF, the supplier must complete installation, commissioning, trial run & trial production within 01(one) month (from the date of entry at BOF). Otherwise, penalty will be imposed at the rate of 2% but not less than 1% and will not exceed 10% of the total CFR/LC vale (As applicable).
8. If the supplier fails to deliver the stores within the stipulated period, the followings will be applicable:
 - a. Cancel the contract and/or,
 - b. Decision at the discretion of BOF.
9. Inspectorate is the authority in all matters pertaining to Inspection. Any verdict by the inspectors regarding rejection, acceptance, and /or deviation of machine involving price reduction will be treated as final and will not be subject to arbitration.
10. The Supplier must submit the following **attested documents** with the schedule :
 - a. **Trade License**
 - b. **Tin Certificate**
 - c. **Up to date VAT Registration certificate.**

ANNEX-B TO
BOF TENDER NO 23.27.0000.167.203(iv).3256105.20.21
DATED 17 MAY 2021

GENERAL REQUIREMENTS AND OTHER TERMS AND CONDITIONS FOR PERCUSSION CAP
FOR HE FUZE OF GRENADE HAND ARGES-84 BD

1. **General Requirements.**

- a. The Store must be suitable for use in tropical climate. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- b. The year of manufacture of the store should be contracted year i.e current year. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- c. The stores should be safe in storage, transportation etc and should not cause any health hazard. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- d. Guarantee Certificate for supply of stores as per offer to be provided by the manufacturer along with the offer and stores.
- e. Warranty and Shelf Life Certificate by the manufacturer as mentioned below should be furnished along with the offer and stores.
 - (i) **Warranty Certificate.** The supplied store must be brand new, free from all defects, good surface finished and that in the event of any shortage, defects/damages being found after inspection the stores should be replaced by the supplier at their own cost within 90 (ninety) days of the case arises. The warranty period of the store will be 12 (twelve) months from the date of issue of "Inspection Note" by IA&E.
 - (ii) **Shelf Life Certificate.** The Shelf Life of the Percussion Cup will be 15 (fifteen) years from the date of manufacture. If the Percussion Cap is found defective within the shelf life, the Percussion Cap must be replaced by the supplier at their own cost within 06 (six) months as the case arises.
- f. Packing Material to be such that it will not be affected by rust, damp, insects, fungus or any other harmful material during storage up to the shelf life. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- g. The stores should in lot which quantity will be 50,000 nos.
- h. All markings and other details should be in English Language.
- j. All certificates and letters of authorization should be original and in English Language.
- k. Quality Control and Inspection Certificate by the manufacturer must be provided along with the offer stores.
- m. IA&E will issue final Inspection Report within one month after receipt the stores at Consignee's end provided the Visual Inspection and Test Firing is satisfactory and the case of clarification/replacement, if any is settled as per Visual Inspection and Test Firing report are completed within the time (01 Month). Part Inspection Note will not be issued.

2. **Technical Specification.** The stores should be supplied as per drawing.

3. **Catalogue/Brochure.** Original Catalogue/Brochure having technical information in English Language should be provided by the manufacturer along with the offer. Laminated/Computer Printed Catalogue/Brochure is not acceptable. Chemical composition of the stores should be mentioned in the offer.

4. **Quality Inspection and Test Criteria by manufacturer.** Detail of quality inspection and test criteria done by manufacturer for the components in factory side should be provided along with the offer.

5. **Packing.**

- a. As per international packing procedure of the factory standard.
- b. A Packing List/Note showing lot details and number of box against each lot should be furnished in each box.
- c. The stores are to be securely packed with sea worthy packing and clearly marked for safe transit by air/sea/road/rail. The box/package should have suitable means for holding by hands and should be easy to handle for storage and transportation.

6. **Marking on the Packing Box.**

- a. Following marking to be stenciled on the top of the boxes:
 - (i). Consignee: Commandant, Bangladesh Ordnance Factories, Gazipur Cantonment, Bangladesh.
 - (ii). Contract number & dt:
 - (iii). Package number: 01/100, 02/100 and so on.
- b. Following marking to be stenciled on the front side of the box :
 - (i). Number of stores packed.
 - (ii). Full nomenclature of the store.
 - (iii). Lot number & year of manufacturer, and factory code.
 - (iv). Govt. explosive group (To be shown within a red circle).
 - (v). Dimension of the box.
 - (vi). Net weight of the store.
 - (vii). Gross weight of the box.
 - (viii). Safety distance category.
 - (ix). IMDG Code with Explosion symbol.
 - (x). UN Number.
 - (xi). Country of Origin.

7. **Pre-shipment Inspection (PSI).**

- a. Pre-shipment Inspection (PSI) will be carried out jointly by BOF and Inspectorate of Armaments & Explosive (IA&E) at the discretion of BOF authority. The team may be comprised of 03 (Three) members {02 (Two) members from BOF & 01 (One) member from IA&E} for a period of 02 (Two) working days excluding journey period. The cost incurred by BOF PSI members will be borne by BOF and cost of IA&E PSI members will be borne by Bangladesh Army. Supplier should inform about the date of Pre-shipment Inspection (PSI) at least 08 (Eight) weeks to 15 (Fifteen) weeks (in respect of time required for obtaining visa of respective country) prior to the exact date of carrying out of PSI.
- b. The pre-shipment inspection (PSI) will be carried out at manufacturer's factory premises/plant. Pre-shipment inspection (PSI) should include visual inspection/checking of physical dimension, laboratory and functional test of the item, inspection of production line of same type of Detonator Cup. PSI Team will check all the parameters of the items as per technical requirements of the contract. All the equipment required for PSI team will be provided by the supplier.
- c. PSI team will accept the stores provisionally, if the stores are found as per contractual requirement. PSI report will be vetted by both the vetting committee of BOF and IA&E.
- d. If any deficiency/discrepancy found during vetting of PSI report, then deficiency/discrepancy items will be filled up or rectified by the supplier and will forward completion certificate to BOF. Then shipment clearance will be given by BOF. After necessary rectification 2nd PSI may be held, if deficiency/discrepancy items are major in nature. In that case supplier will bear all PSI cost including Daily Allowance (DA) of the PSI team members.

e. If the PSI is not carried out due to any reason then the Quality Assurance Certificate of "Quality Assurance Department" of the manufacturer will be considered as PSI report. In this case 100% payment will be held up. The post-shipment inspection will be carried out jointly by the inspection team of IA&E and BOF. Thereafter, whole payment will be paid after satisfactory post-shipment inspection report. If the stores are rejected during post-shipment inspection, the stores will be replaced by the supplier at their own cost.

8. **Pre-shipment Inspection (PSI) Requirement.**

a. Functional test (Internal Proof Test Firing) of Percussion Cap should be carried out by the Pre Shipment Inspection team during PSI. Total 255 x Percussion Cap (each lot) for functional test during PSI should be supplied by the supplier at free of cost.

b. Following test should be conducted by the supplier at the time of PSI for each lot of 50,000 nos:

Ser	Sort of Examination	Sample Size	Way of Conduction	Remarks
1.	Dimension checking and appearance	90 nos	Dimension checking according to drawing and visual appearance checking (brand new, rust/dirt free, fresh, spot/mark free etc)	All should be as per requirement
2.	Checking of the airtight / hermetic	15 nos	Socking in water with temperature +50±2°C on deepness 150 mm in duration of 02 min	All should be fired
3.	Checking of the resistance on the high humidity	15 nos	In vessel on +20°C in which is KCL solution, of mass concentration of 10% or H ₂ SO ₄ , solution of mass concentration of 9.8%, samples are placed on the catheter that is placed on 5±3 cm above the solution during 24 hours	
4.	Checking of the abrupt influences of temperature changes	15 nos	In climate chambers according to procedure, 3 cycles by 8 hours (+50°C, -30°C)	
5.	Exposure to extremes of temperature -30°C	15 nos	Tempering at -30°C according to procedure for a period of 24±2 hours	
6.	Exposure to ambient of temperature +21°C	15 nos	Tempering at 21±1°C for a period of 8 hours	
7.	Exposure to extremes of temperature +50°C	15 nos	Tempering at +50°C according to procedure for a period of 24±2 hours	
8.	Functional serviceability examination +21±1°C, +50°C and -30°C	15 nos	Min 03 hours or max 09 hours	
9.	Sensitivity test	15 nos	<u>Weight ball-55 gm, Height of dropping-290 mm</u> A weight of 55 gm ball to the dropped from a height of 290 mm on the Percussion Cap. All Percussion Caps must function. If one fails the test will be repeated with equal number (15 pcs) of Percussion Caps. One failure in the retest will reject the Percussion Cap lot under test	As per test
		15 nos	<u>Weight Ball-55 gm, Height of Dropping-55 mm</u> A weight of 55 gm ball to the dropped from a height of 55 mm on the Percussion Cap. No Percussion Caps should function. If one functions the test will be repeated with equal number (15 pcs) of Percussion Caps. One failure in the retest will reject the Percussion Caplot under test.	
Total=		225 nos	+30 nos for the retest (if required)	

c. Besides that any other test manufacturer wants to conduct as per factory standard and quality at the time of PSI. Required Percussion Cap and other components as deemed necessary will be provided by supplier free of cost for test firing.

9. **Post-shipment Inspection Requirement.**

a. Necessary Base Corpus with Delay Element should be provided by the supplier, with which Fuze will be manufactured and Post Shipment Inspection will be done as BOF standard given below:

Complete fuze testing procedure (per lot 50,000 nos)

Ser	Name of Test	Duration of Immersion	Fuze Quantity	Remarks
1.	Room temperature test	-	20 nos	If one Fuze blinds/misfires, the test will be repeated with equal 20 nos of Fuzes. There must be no failure in the retest.
2.	+60°C temperature test	Min 03 hours or max 08 hours	10 nos	If one Fuze blinds/misfires, the test will be repeated with equal 10 nos of Fuzes. There must be no failure in the retest.
3.	-30°C temperature test	Min 03 hours or max 08 hours	10 nos	
4.	Thermal shock test (+60°C - 30°C +60°C)	Min 03 hours or max 09 Hours	05 nos	If one Fuze blinds/misfires, the test will be repeated with equal 05 nos of Fuzes. There must be no failure in the retest.
5.	Drop test	From 02 meter height	05 nos	There must not be any detonation when dropped. One failure will reject the whole lot of Fuze.
6.	Water proofness test	60 mins	01 nos	If one Fuze fails the test will be repeated with 05 nos of Fuzes. There must be no failure in the retest.
7.	Lead plate test	Lead plate with 05 mm thickness	01 nos	
8.	Functional test	-	15 nos	15 nos complete Fuze will be fired with Grenade Hand Arges-84. If fails 1 st time as per BOF standard, the test will be repeated with equal 15 nos of complete Fuzes. There must be no failure in the retest.
Total=			67 nos	+70 nos for the retest (if required)

b. **Compatibility test.** 15 nos supplied items from each lot will be assembled with BOF produced Base Corpus with Delay Element to see the compatibility. The supplied items should be compatible.

c. Following items should be given free of cost by the supplier for functional test during post shipment inspection:

- (1) **Base corpus with delay element:** 140 nos for each lot of Percussion Cap.
- (2) **Percussion Cap:** 155 nos for each lot.

d. The supplied items should pass post shipment test mentioned above for final acceptance.

11. **Technical Manual.** 03xCopies of Technical Manual of Percussion Cap containing storage, inspection and maintenance to be provided by the supplier at free of cost. Technical Manual should contain detail description of the Percussion Cap in English Language.

12. **Authority Holding Sealed Particulars.** CI,IA&E, Gazipur Cantonment.

13. **Inspection Authority.** CI, IA&E, Gazipur Cantonment or authorized representative.

14. **Part-shipment.** Part-shipment is not allowed.

15. **Transshipment.** Transshipment is not allowed.

16. **Inspection Certificate.** Final Inspection Certificate from the manufacturer should be provided along with the store by the supplier.

17. **Country of Origin.** Austria, Serbia, Pakistan, Bosnia & Herzegovina, UK, USA, Canada, Australia, France, Germany, Turkey, Italy and Poland.

ANNEX-C TO**BOF TENDER NO 23.27.0000.167.203(iv).3256105.20.21****DATED 17 MAY 2021****GENERAL REQUIREMENTS AND OTHER TERMS AND CONDITIONS FOR DETONATOR CUP FOR
HE FUZE OF GRENADE HAND ARGES-84 BD****1. General Requirements.**

- a. The Store must be suitable for use in tropical climate. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- b. The year of manufacture of the store should be contracted year i.e current year. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- c. The stores should be safe in storage, transportation etc and should not cause any health hazard. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- d. Guarantee Certificate for supply of stores as per offer to be provided by the manufacturer along with the offer and stores.
- e. Warranty and Shelf Life Certificate by the manufacturer as mentioned below should be furnished along with the offer and stores.
 - (i) **Warranty Certificate.** The supplied store must be brand new, free from all defects, good surface finished and that in the event of any shortage, defects/damages being found after inspection the stores should be replaced by the supplier at their own cost within 90 (ninety) days of the case arises. The warranty period of the store will be 12 (twelve) months from the date of issue of "Inspection Note" by IA&E.
 - (ii) **Shelf Life Certificate.** The Shelf Life of the Detonator Cup will be 15 (fifteen) years from the date of manufacture. If the Detonator Cup is found defective within the shelf life, the Detonator Cup must be replaced by the supplier at their own cost within 06 (six) months as the case arises.
- f. Packing Material to be such that it will not be affected by rust, damp, insects, fungus or any other harmful material during storage up to the shelf life. Certificate should be provided to this effect by the manufacturer along with the offer and stores.
- g. The stores should in lot which quantity will be 50,000 nos.
- h. All markings and other details should be in English Language.
- j. All certificates and letters of authorization should be original and in English Language.
- k. Quality Control and Inspection Certificate by the manufacturer must be provided along with the offer stores.
- m. IA&E will issue final Inspection Report within one month after receipt the stores at Consignee's end provided the Visual Inspection and Test Firing is satisfactory and the case of clarification/replacement, if any is settled as per Visual Inspection and Test Firing report are completed within the time (01 Month). **Part Inspection Note will not be issued.**

2. Technical Specification. The stores should be supplied as per drawing.**3. Catalogue/Brochure.** Original Catalogue/Brochure having technical information in English Language should be provided by the manufacturer along with the offer. Laminated/Computer Printed Catalogue/Brochure is not acceptable. Chemical composition of the stores should be mentioned in the offer.**4. Quality Inspection and Test Criteria by manufacturer.** Detail of quality inspection and test criteria done by manufacturer for the components in factory side should be provided along with the offer.

5. **Packing.**

- a. As per international packing procedure of the factory standard.
- b. A Packing List/Note showing lot details and number of box against each lot should be furnished in each box.
- c. The stores are to be securely packed with sea worthy packing and clearly marked for safe transit by air/sea/road/rail. The box/package should have suitable means for holding by hands and should be easy to handle for storage and transportation.

6. **Marking on the Packing Box.**

- a. Following marking to be stenciled on the top of the boxes:
 - (i) Consignee: Commandant, Bangladesh Ordnance Factories, Gazipur Cantonment, Bangladesh.
 - (ii) Contract number & dt:
 - (iii) Package number: 01/100, 02/100 and so on.
- b. Following marking to be stenciled on the front side of the box :
 - (i) Number of stores packed.
 - (ii) Full nomenclature of the store.
 - (iii) Lot number & year of manufacturer, and factory code.
 - (iv) Govt. explosive group (To be shown within a red circle).
 - (v) Dimension of the box.
 - (vi) Net weight of the store.
 - (vii) Gross weight of the box.
 - (viii) Safety distance category.
 - (ix) IMDG Code with Explosion symbol.
 - (x) UN Number.
 - (xi) Country of Origin.

7. **Pre-shipment Inspection (PSI).**

- a. Pre-shipment Inspection (PSI) will be carried out jointly by BOF and Inspectorate of Armaments & Explosive (IA&E) at the discretion of BOF authority. The team may be comprised of 03 (Three) members {02 (Two) members from BOF & 01 (One) member from IA&E} for a period of 02 (Two) working days excluding journey period. The cost incurred by BOF PSI members will be borne by BOF and cost of IA&E PSI members will be borne by Bangladesh Army. Supplier should inform about the date of Pre-shipment Inspection (PSI) at least 08 (Eight) weeks to 15 (Fifteen) weeks (in respect of time required for obtaining visa of respective country) prior to the exact date of carrying out of PSI.
- b. The pre-shipment inspection (PSI) will be carried out at manufacturer's factory premises/plant. Pre-shipment inspection (PSI) should include visual inspection/checking of physical dimension, laboratory and functional test of the item, inspection of production line of same type of Detonator Cup. PSI Team will check all the parameters of the items as per technical requirements of the contract. All the equipment required for PSI team will be provided by the supplier.
- c. PSI team will accept the stores provisionally, if the stores are found as per contractual requirement. PSI report will be vetted by both the vetting committee of BOF and IA&E.
- d. If any deficiency/discrepancy found during vetting of PSI report, then deficiency/discrepancy items will be filled up or rectified by the supplier and will forward completion certificate to BOF. Then shipment clearance will be given by BOF. After necessary rectification 2nd PSI may be held, if deficiency/discrepancy items are major in nature. In that case supplier will bear all PSI cost including Daily Allowance (DA) of the PSI team members.
- e. If the PSI is not carried out due to any reason then the Quality Assurance Certificate of "Quality Assurance Department" of the manufacturer will be considered as PSI report. In this case 100% payment will be held up. The post-shipment inspection will be carried out jointly by the inspection team of IA&E and BOF. Thereafter, whole payment will be paid after satisfactory post-shipment inspection report. If the stores are rejected during post-shipment inspection, the stores will be replaced by the supplier at their own cost.

8. **Pre-shipment Inspection (PSI) Requirement.**

a. Functional test (Internal Proof Test Firing) of Detonator Cup should be carried out by the Pre Shipment Inspection team during PSI. 225 x Detonator Cup (each lot) and other components for functional test should be supplied by the supplier at free of cost.

b. Following test should be conducted by the supplier at the time of PSI for each lot of 50,000 nos:

Ser	Sort of Examination	Sample Size	Way of Conduction	Remarks
1.	Dimension checking and appearance	90 nos	Dimension checking according to drawing and visual appearance checking (brand new, rust/dirt free, fresh, spot/mark free etc)	All should be as per requirement
2.	Checking of the airtight / hermetic	15 nos	Socking in water with temperature $+50\pm 2^{\circ}\text{C}$ on deepness 150 mm in duration of 02 min.	All should be fired
3.	Checking of the resistance on the high humidity	15 nos	In vessel on $+20^{\circ}\text{C}$ in which is KCL solution, of mass concentration of 10% or H_2SO_4 , solution of mass concentration of 9.8%, samples are placed on the catheter that is placed on 5 ± 3 cm above the solution during 24 hours.	
4.	Checking of the abrupt influences of temperature changes	15 nos	In climate chambers according to procedure, 3 cycles by 8 hours ($+50^{\circ}\text{C}$, -30°C)	
5.	Exposure to extremes of temperature -30°C	15 nos	Tempering at -30°C according to procedure for a period of 24 ± 2 hours	
6.	Exposure to ambient of temperature $+21^{\circ}\text{C}$	15 nos	Tempering at $21\pm 1^{\circ}\text{C}$ for a period of 8 hours	
7.	Exposure to extremes of temperature $+50^{\circ}\text{C}$	15 nos	Tempering at $+50^{\circ}\text{C}$ according to procedure for a period of 24 ± 2 hours	
8.	Functional serviceability examination $+21\pm 1^{\circ}\text{C}$, $+50^{\circ}\text{C}$ and -30°C	15 nos	Min 03 hours or max 09 hours	
9.	Functional test	30 nos	Detonator cups will sample and fire with slow burning wire	
Total =		225 nos		

c. Besides that any other test manufacturer wants to conduct as per factory standard and quality at the time of PSI. Required Percussion Cap and other components as deemed necessary will be provided by supplier free of cost for test firing.

9. **Post-shipment Inspection Requirement.**

a. Necessary Base Corpus with Delay Element and Percussion Cap should be provided by the supplier, with which Fuze will be manufactured and Post Shipment Inspection will be done as BOF standard given below:

Complete fuze testing procedure (per lot 50,000 nos)

Ser	Name of Test	Duration of Immersion	Fuze Quantity	Remarks
1.	Room temperature test	-	20 nos	If one Fuze blinds/misfires, the test will be repeated with equal 20 nos of Fuzes. There must be no failure in the retest.
2.	$+60^{\circ}\text{C}$ temperature test	Min 03 hours or max 08 hours	10 nos	If one Fuze blinds/misfires, the test will be repeated with equal 10 nos of Fuzes. There must be no failure in the retest.
3.	-30°C temperature test	Min 03 hours or max 08 hours	10 nos	
4.	Thermal shock test ($+60^{\circ}\text{C}$ - 30°C $+60^{\circ}\text{C}$)	Min 03 hours or max 09 Hours	05 nos	If one Fuze blinds/misfires, the test will be repeated with equal 05 nos of Fuzes. There must be no failure in the retest.
5.	Drop test	From 02 meter height	05 nos	There must not be any detonation when dropped. One failure will reject the whole lot of Fuze.
6.	Water proofness test	60 mins	01 nos	If one Fuze fails the test will be repeated with 05 nos of Fuzes. There must be no failure in the retest.
7.	Lead plate test	Lead plate with 05 mm thickness	01 nos	

8.	Functional test	-	15 nos	15 nos complete Fuze will be fired with Grenade Hand Arges-84. If fails 1 st time as per BOF standard, the test will be repeated with equal 15 nos of complete Fuzes. There must be no failure in the retest.
Total=			67 nos	+70 nos for the retest (if required)

b. **Compatibility test.** 15 nos supplied items from each lot will be assembled with BOF produced Base Corpus with Delay Element to see the compatibility. The supplied items should be compatible.

c. Following items should be given free of cost by the supplier for functional test during post shipment inspection:

- (1) Base corpus with delay element: 140 nos for each lot of Detonator Cup.
- (2) Percussion Cap: 155 nos for each lot of Detonator Cup.
- (3) Detonator Cup: 155 nos for each lot.

d. The supplied items should pass post shipment test mentioned above for final acceptance.

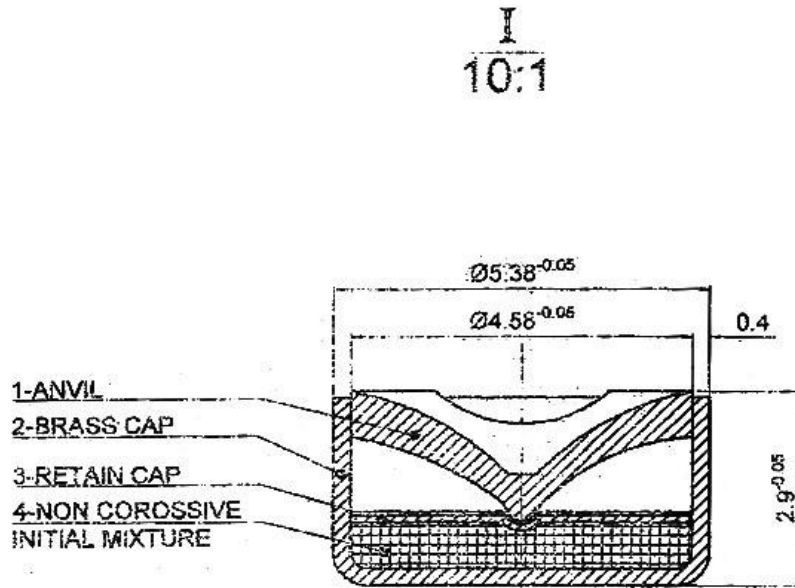
10. **Technical Manual.** 03xCopies of Technical Manual of Detonator Cup containing storage, inspection and maintenance to be provided by the supplier at free of cost. Technical Manual should contain detail description of the Detonator Cup in English Language.
11. **Authority Holding Sealed Particulars.** CI,IA&E, Gazipur Cantonment.
12. **Inspection Authority.** CI, IA&E, Gazipur Cantonment or authorized representative.
13. **Part-shipment.** Part-shipment is not allowed.
14. **Transshipment.** Transshipment is not allowed.
15. **Inspection Certificate.** Final Inspection Certificate from the manufacturer should be provided along with the store by the supplier.
16. **Country of Origin.** Austria, Serbia, Pakistan, Bosnia & Herzegovina, UK, USA, Canada, Australia, France, Germany, Turkey, Italy and Poland.

RESTRICTED

ANNEX- D TO

BOF TENDER NO 23.27.0000.167.203(iv).3256105.20.21

DATED 17 MAY 2021



NOTE:-

1. ALL DIMENSIONS ARE IN MM.

			DRAWN & CHECKED BY	TAUHID
			RE-CHECKED BY (USER)	
			USER SIGNATURE	
			SIGNED BY	
			BASED ON	SAMPLE
			MATERIAL	BRASS
			SCALE	10:1
DATE	AMENDMENT	SIGN	DATE	17-08-2020
PERCUSSION CAP FOR HE FUZE			DRG SK NO:- 1221	
			NO OF SHTS -1	SHT NO -1

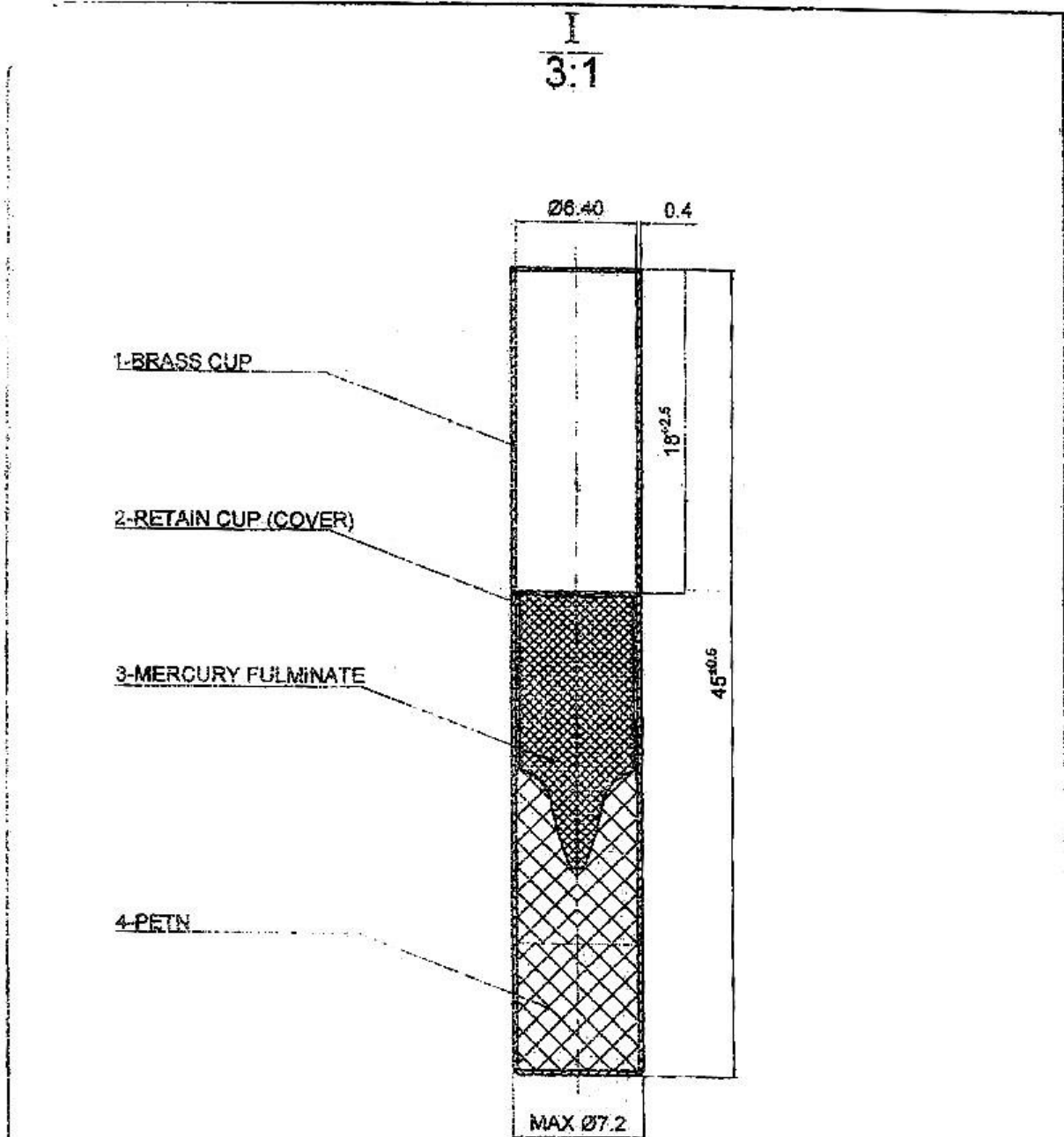
RESTRICTED

RESTRICTED

ANNEX- E TO

BOF TENDER NO 23.27.0000.167.203(iv).3256105.20.21

DATED 17 MAY 2021



NOTES:-

1. ALL DIMENSIONS ARE IN MM.

			DRAWN & CHECKED BY	TAUHID
			RE-CHECKED BY (USER)	
			USER SIGNATURE	
			SIGNED BY	
			BASED ON	SAMPLE
			MATERIAL	COPPER / ALUMINIUM
			SCALE	3:1
DATE	AMENDMENT	SIGN	DATE	17-08-2020
DETONATOR CUP FOR HE FUZE			DRG SK NO -1222	
			NO OF SHTS -1	SHT NO -1

RESTRICTED