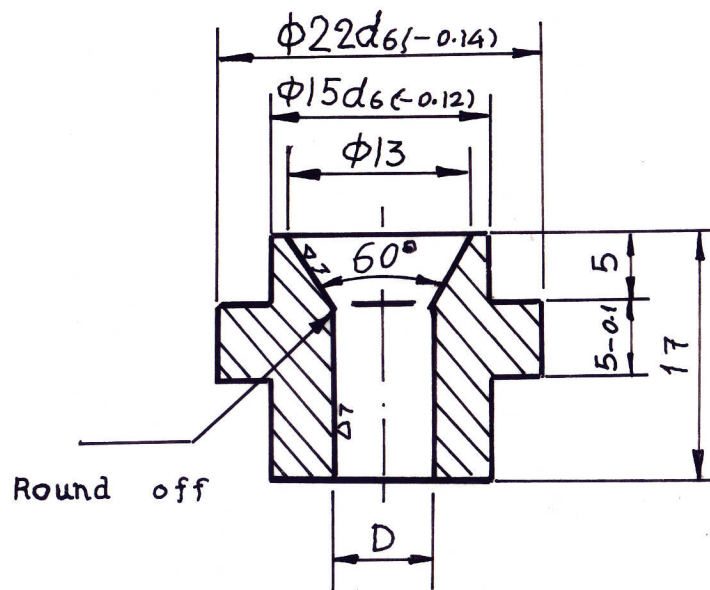


Others ▽6



HRC59~63

Harden to HRC 59-63.

Drawing and pointing	$\phi 6.9D_4 (+0.03)$	G1TK23		
Cutting off	$\phi 7.95D_4 (+0.03)$	G1TK34a		
Plugging	$\phi 7.1D_4 (+0.03)$	G1TK34		
Name of operation	D			
Plug gauge	T.Z 6.9D4			
Plug gauge	T.Z 7.95D4			
Plug gauge	T.Z 7.1D4			
NAME		MARKING		
GAUGE FOR INSPECTION				
	EJECTING RING	See the table		
		PCS.	WEIGHT	SCALE
				2:1
	T10A, YB5~59	SHEETS		
		SHEET NO.		

CKED 507101