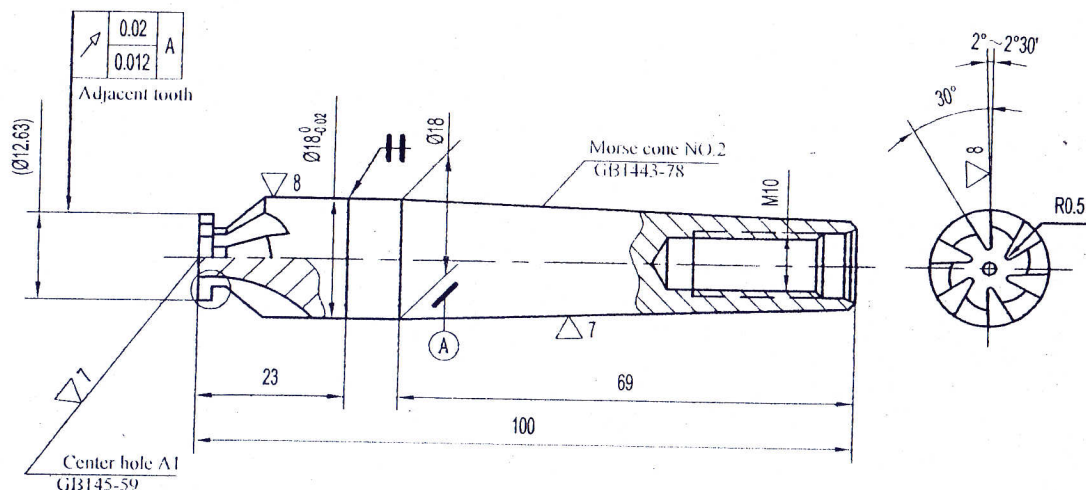
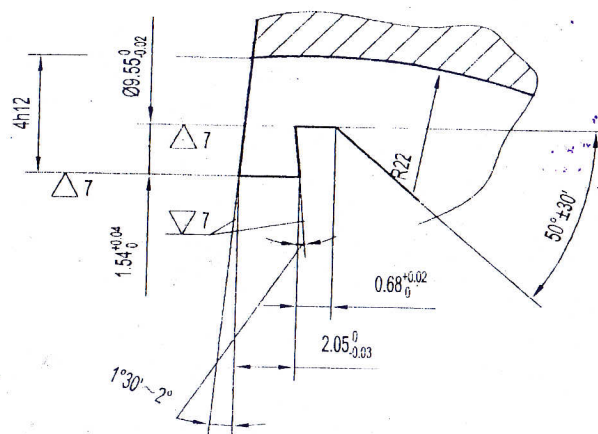


UOS  $\nabla 6$   
Z=6  
K=1.5



M5:1



Technical requirements:

1. Materials of cutter shall not be changed at random. Thermal refining shall be carried out as per HRC28~33 before relieving.
2. The boss 4h12 of the cutter center shall be ground to meet dimensional requirements as per M5: 1.
3. 823 protective agent shall be applied to finished cutters after grinding.
4. This cutter is accepted after passing trial cut.

AMMENDMENT BY LETRE NO LM 23.04.0000 311.36.002 12 001.29 08 12  
DATE 29 AUG 2012 SA

Drawn By	<i>Heque</i>	Form milling cutter	Q312-1 • 04-5-D12A-1	
Checked By	<i>S. S. S. S.</i>			
Approved By	<del><i>[Signature]</i></del> 16/12/2012	42RE HRC 65~68	Scale	1 : 1
		45 HRC 40~45	Sheet 1	
			of 1 Sheet	

E/Q312 1.04 5-D12A

SAE/KV-3-2

Approver

45

HRL 40~45

of 1 Sheet