



SL NO	D	CODE NO
1	6.85	G 4 D 1.4
2	6.82	G 4 D 1.5
3	6.825	G 4 D 1.5 A

1. HARDNESS HRC 58~62.

2. AMMENDMENT OF $\phi'D'$ IN SR NO 2 HAS BEEN MADE BY CHINESE

EXPERT ON DATED 5-4-1987.

1. HARDNESS HRC 58~62.

2. AMMENDMENT OF $\phi'D'$ IN SR NO 2 HAS BEEN MADE BY CHINESE EXPERT ON DATED 5-4-1987.

3. AMMENDMENT OF $\phi'D'$ AND CODE NO IN SR NO 3 HAS BEEN MADE IN PENCIL HAND WRITING BY CHINESE EXPERT

CONE RING GAUGE	64°	L4D1.5~2		
PLUG GAUGE T/Z	6.87/6.886	L4D1.5~1		
	T/Z	6.85/6.866	L4D1.4~1	

TRACE BY:- S. BEGUM	BLANKING & CUPPING DIE MOUTH	G 4 D 1.4~5	
CHECKED BY:- <i>22226</i>			SCALE
AMMENDMENT BY:-			2:1
APPROVED BY:-	CrWMn-YB7-59		