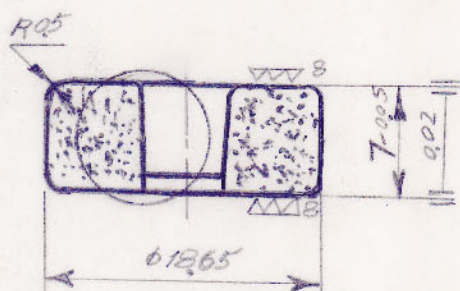
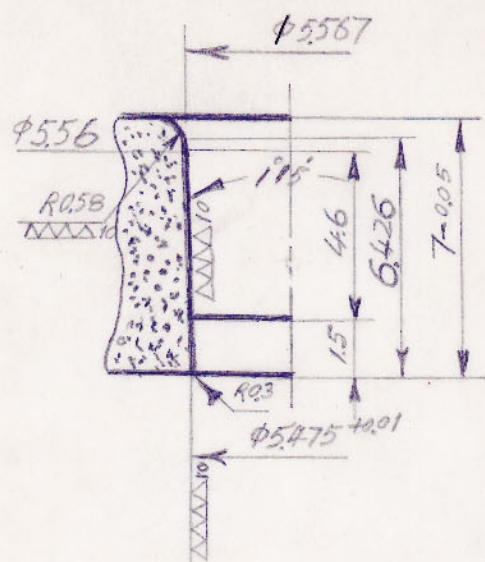


M5:1



1. WHEN 'NOGO' GAUGE (L4D1.6-1) IS INSERTED FROM BOTTOM MOUTH, THE MARK LINE 0.3 MM. SHOULD REMAIN OUT. WHEN THE 'NOGO' GAUGE IS INSERTED FROM THE TOP MOUTH, THE MARK LINE 5.6 MM. SHOULD ALSO REMAIN OUT.
2. RADIOUS R0.58 SHOULD BE FREE FROM SCRATCHES.
3. THE CONCENTRICITY PLUG GAUGE IS USED FOR ADJUSTING THE MACHINE.

cone templet	1°15'	JL4D1.6-2					
cone plug gauge	1°15'	L4D1.6-2	concentric plug gauge	T	5.47/6.87	L4D1.6-4	
plug gauge	T/Z 5.47/5.485	L4D1.6-1	"	T	5.47/6.85	L4D1.6-3	
NAME	SYMBOL	NOMI. SIZE	CODE NO.	NAME	SYMBOL	NOMI. SIZE	CODE NO.

			NOTE SHEETS	SHEET NO -
			DRAWN/TRACED	
			CHECKED	TRACED
			APPROVED:-	
			SCALE :-	2:1
NAME	MOD. NO.	AMENDMENTS	BASE ON	
BLANKING & CUPPING DIE.			MATERIAL YG8-Q/QG631-68	
			G4D1.6	
			DATE :-	

6/334-05