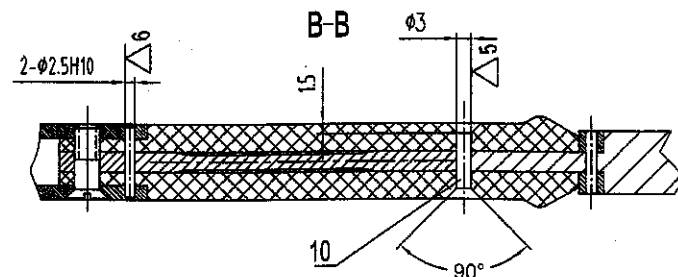
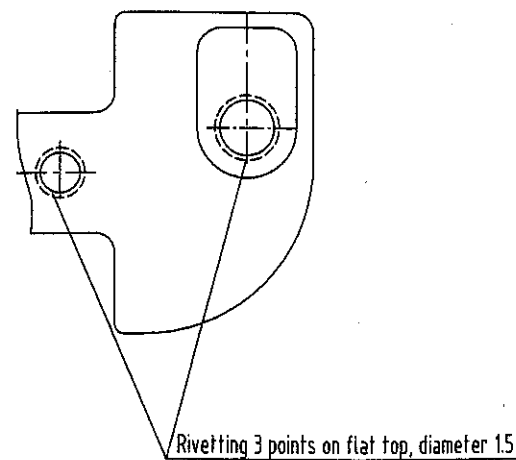
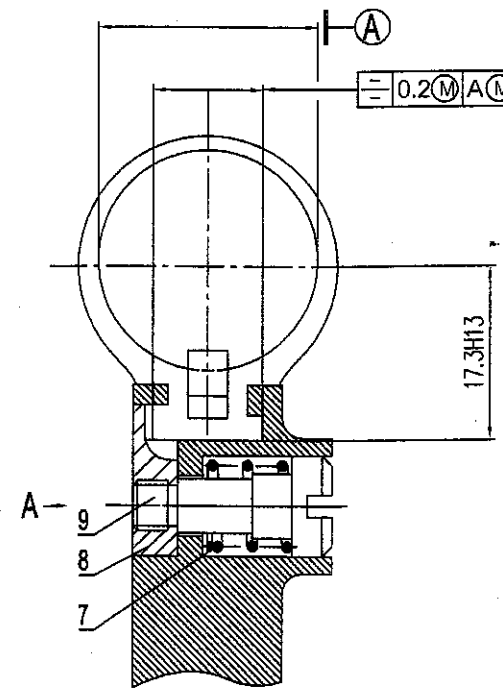


View A  
M 2:1



A-A  
M 2:1



### Technical requirements

1. The bayonet handle(10-4) should combine with bayonet handle seat closely.  
Looseness is not allowed.
2. The screw (10-5) must be tightened up when combining with bayonet handle seat and bayonet body (10-1).  
Inspect firmness of point rivetting of bayonet handle seat (10-6) and screw (10-5).
3. When assembling bayonet ring (10-3) and bayonet body (10-1), the looseness of bayonet ring is not allowed after assembling pin (10-2).
4. After pressing in the matching pin (10-2), inspect with 25Kg axial force. Looseness is not allowed.
5. The matching latch (10-8) should be able to act flexibly without jamming afer assembled.
6. Inspect assembly of bayonet with gun body profile gauge. The lognitudinal looseness of bayonet should not be more than 1mm. The swaying of tool tip should be more than 5mm. It allowed to match latch to reach requirement.
7. Inspect firmness of point rivetting of latch (10-8) and latch pin (10-9) with torsion torque of 0.35Kg.m.

Seq. No	Code	Key symbol	Description	Qty	Remark
10	10-10		Rivet	1	
9	10-9		Latch pin	1	
8	10-8		Latch	1	
7	10-7		Latch spring	1	
6	10-6		Bayonet handle seat	1	
5	10-5		Screw	1	
4	10-4		Bayonet handle	2	
3	10-3		Bayonet ring	1	
2	10-2		Pin	2	
1	10-1		Bayonet body	1	

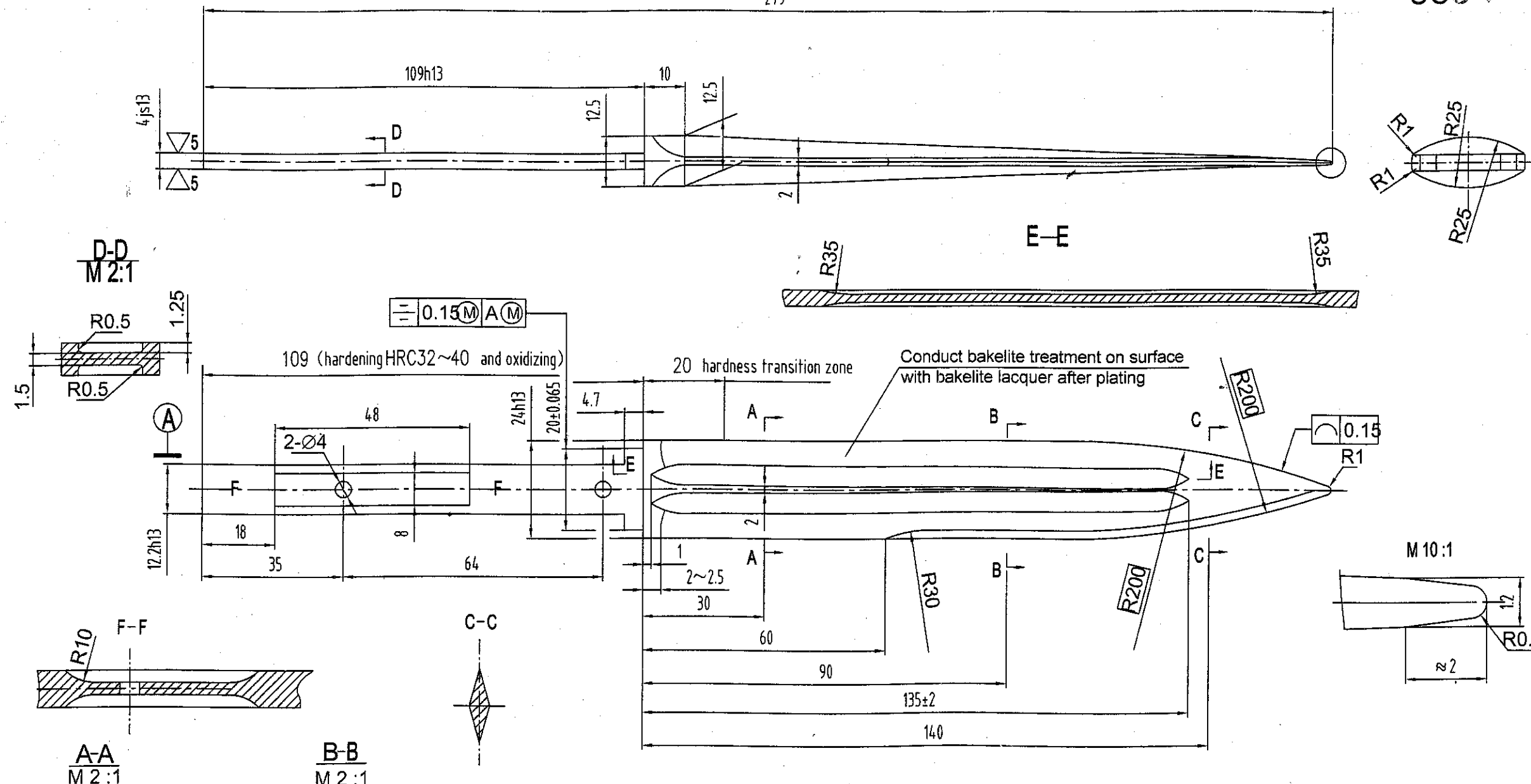
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Designed					
Checked					
Audited					
Process checked					
Standard checked					
Reviewed					
Approved					

Q312-1		10	
Bayonet	Assembled part code	00Z	
	Drawing mark	Weight	Scale
			1:1
Sheet 1		of 1 sheet	

10-1

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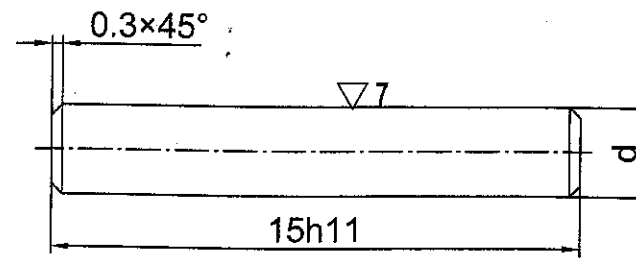
UOS  $\nabla 4$



**Technical requirements**

1. Chamfering 0.2.
2. Hardening HRC46~52.
3. Polish ~~except~~ 109.
4. Grinding sharp edge from 60 to tool tip. But the grinding edge should not be more than 2.5 in width. R30 is according to sample.
5. Chromize the bayonet body. The chrome coating thickness is 0.01~0.05.

				Q312-1		10-1	
				Bayonet		Assembled part code	10
						Drawing mark	Weight
Mark	Places	Modified document No.	Signature	Date			
Designed							
Checked							
Audited							
Process checked							
Standard checked							
Reviewed							
Approved							
				Round steel	20-GB702-72		
					50BA-YB481-80		
						Sheet 1	of 1 sheet

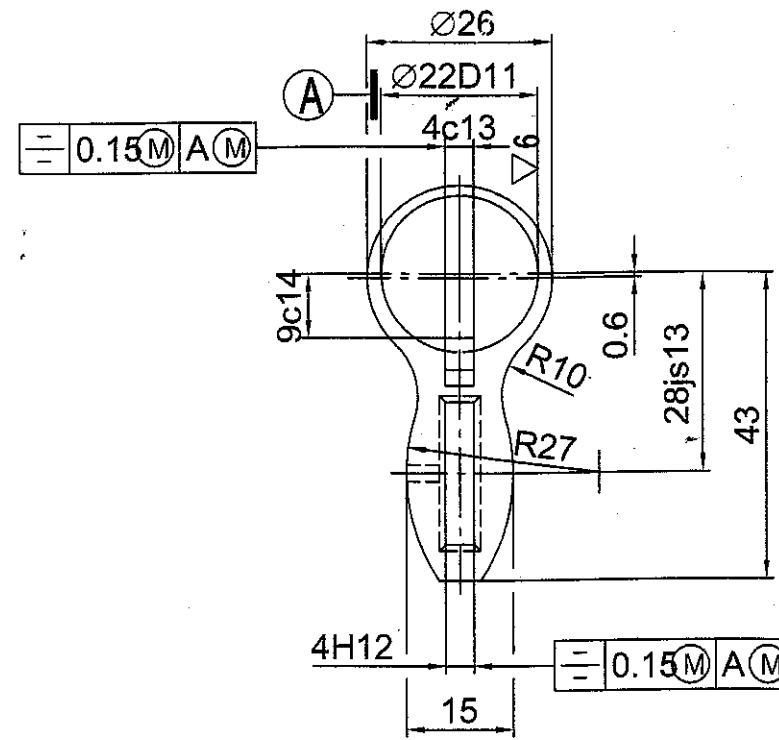
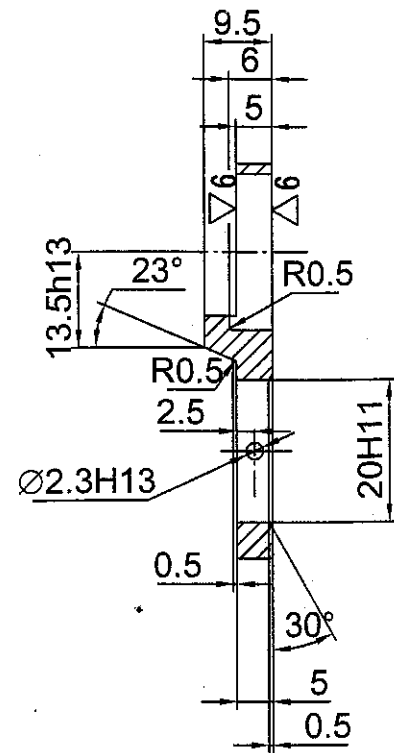


### Technical requirements

1. Hardening: HRC37~44.
2. Oxidation (H.HY.ZY).

Group	d
1	$\varnothing 2.520 \sim \varnothing 2.532$
2	$\varnothing 2.532 \sim \varnothing 2.545$
3	$\varnothing 2.545 \sim \varnothing 2.560$

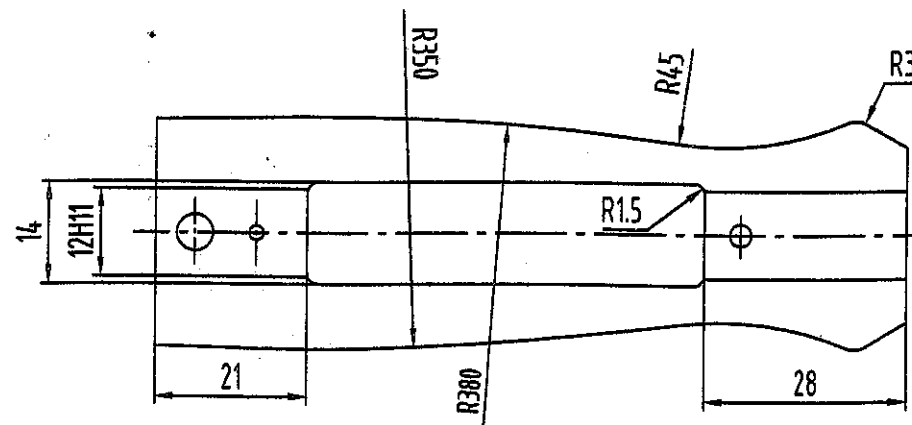
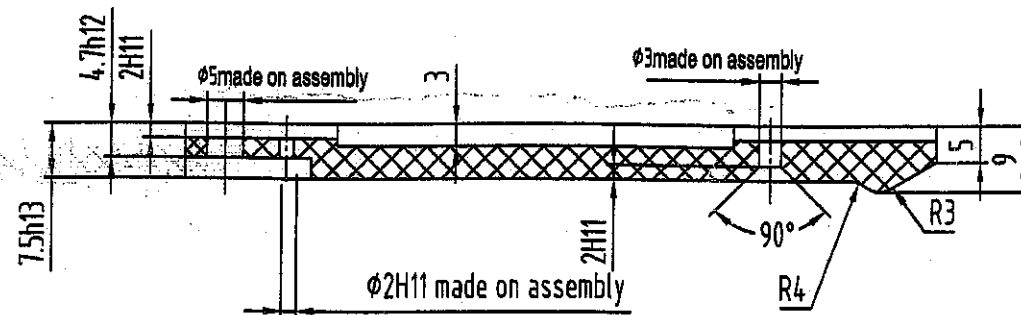
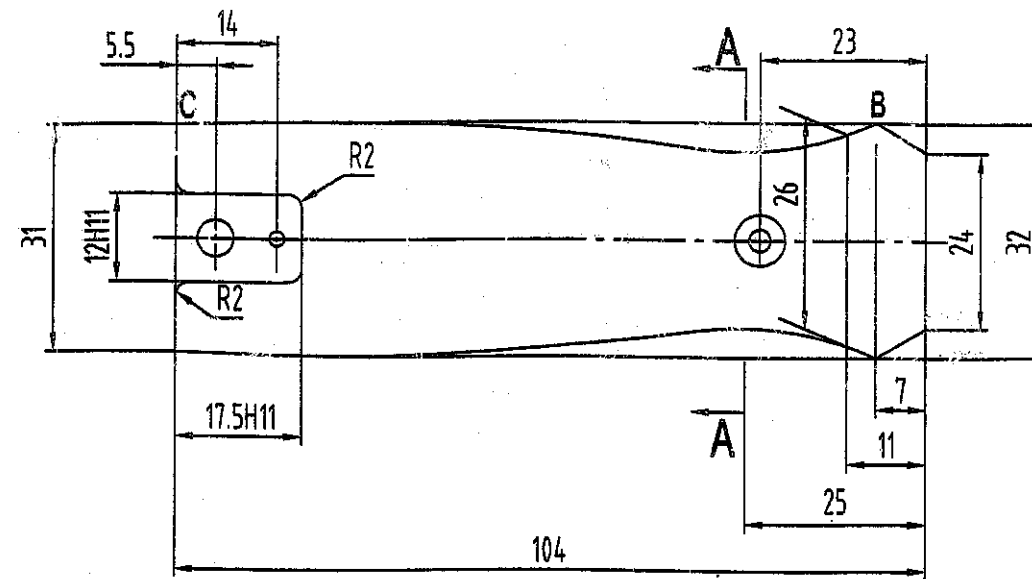
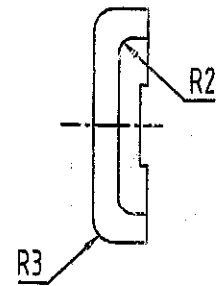
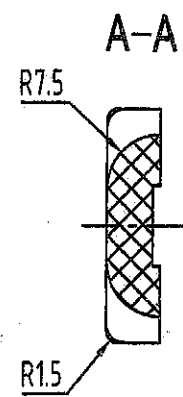
						Q312-1	10-2		
						Pin	Assembled part code	10	
Mark	Places	Modified document No	Signature	Date			Drawing mark	Weight	Scale
Designed									5:1
Checked									
Auditted									
Process checked							Sheet 1	of 1 sheet	
Standard checked						Steel wire	11-3-GB342-82		
Reviewed							50-R-GB3206-82		
Approved									



Technical requirements

1. Chamfering.
2. Profile polishing ▽7
3. Hardening: HRC37~44.
4. Oxidation (H.HY.ZY).

					Q312-1		10-3					
					Bayonet ring		Assembled part code		10			
							Drawing mark		Weight		Scale	
											1:1	
									Sheet 1		of 1 sheet	
					Round steel		20-GB702-72		45-GB699-65			
Mark	Places	Modified document No.	Signature	Date								
Designed												
Checked												
Auditted												
Process checked												
Standard checked												
Reviewed												
Approved												



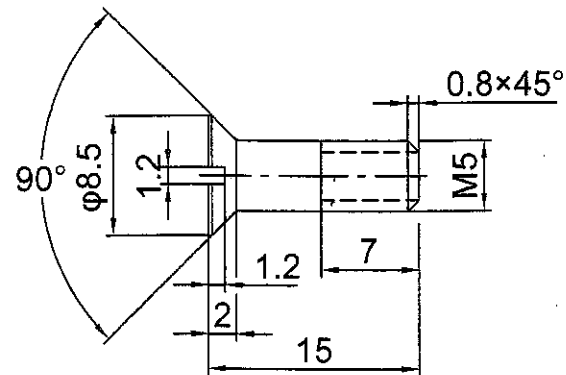
*Handwritten signature and date: 30.04.15*  
 ৩০.০৪.১৫  
 ডায়নামিক ইঞ্জিনিয়ারিং ইনস্টিটিউট  
 ডি.এ. মন্ডল স্ট্রীট, মিলিটারি ক্যাম্পাস  
 বাসান্দারদেপ সফটওয়্যার অ্যান্ড হার্ডওয়্যার  
 গাজীপুর চেম্বারলাইন, গাজীপুর।

**Technical requirements**

1. R7.5 transits gradually from two edges of section A-A to position B, then connect with R3. It becomes R1.5 when transitting to position C.
2. Snagging off burr and fin.
3. Rubber deletion is not allowed.
4. Unmarked tolerance, dimension tolerance are according to plastic grade 6 of industry standard.
5. Colour : Black.
6. The others is according to technical acceptance condition.

Ref letter no. 23.04.0000.221.50.002.94.23.02.14

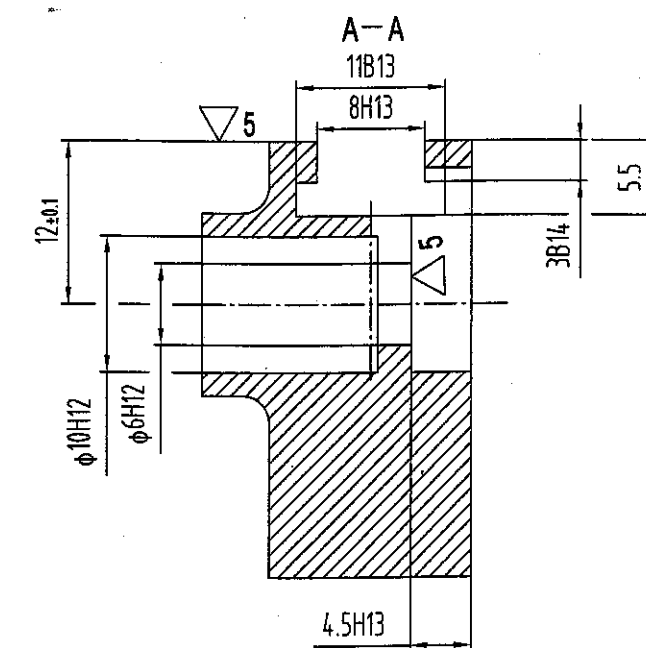
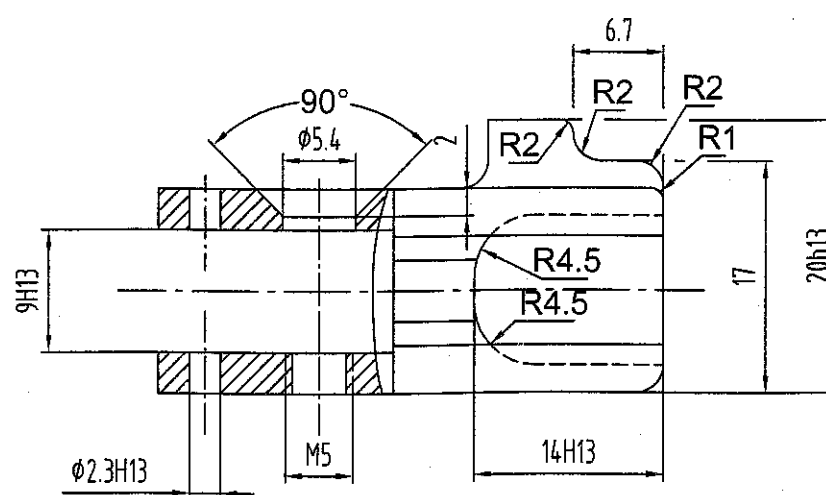
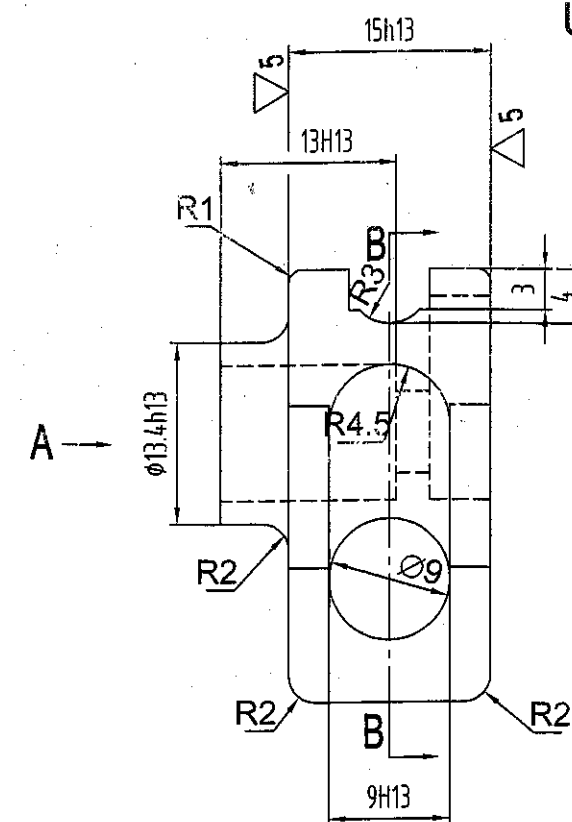
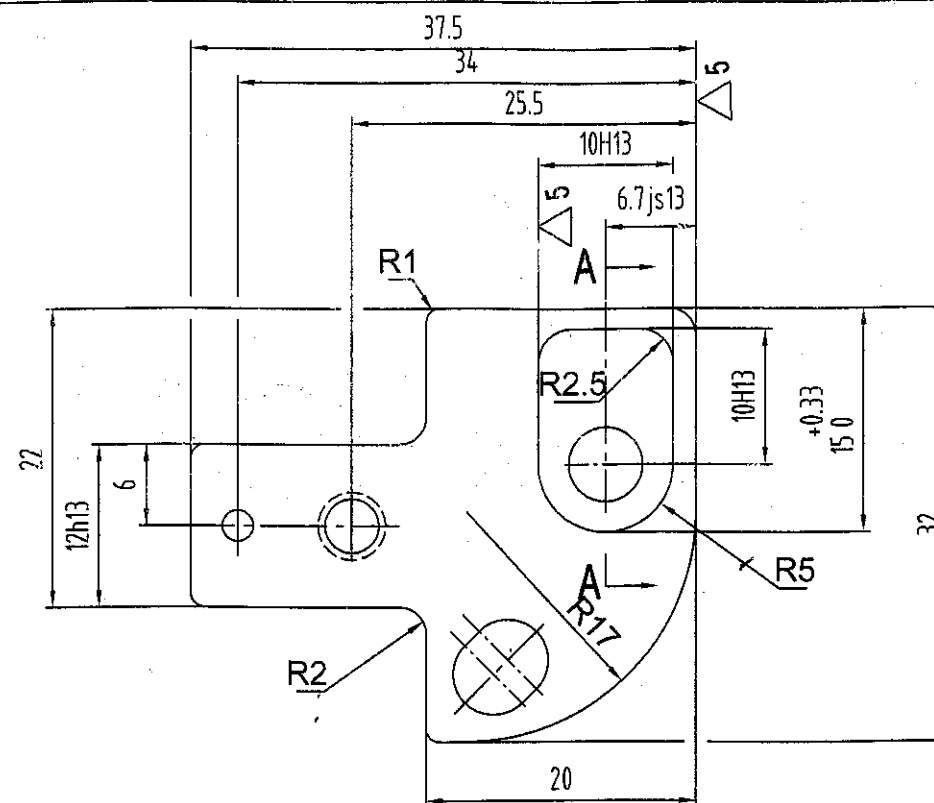
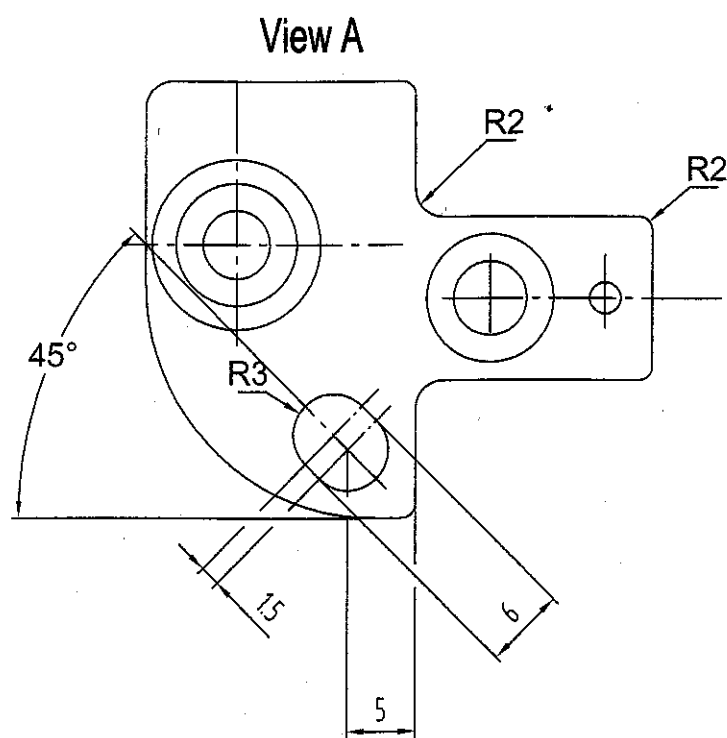
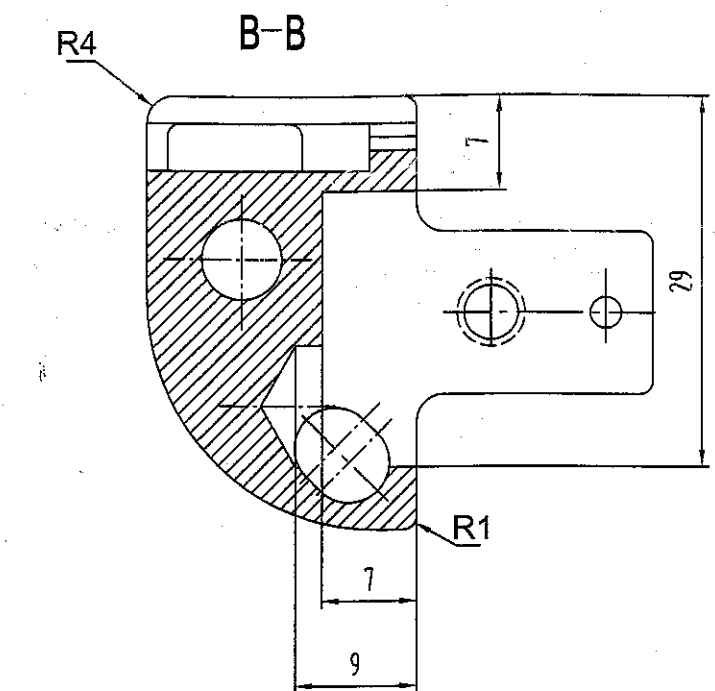
					Q312-1		10-4	
					Bayonet handle		Assembled part code	
							10	
					Colour : Black.		Drawing mark	
							Weight	
					Low forming glass fiber reinforced plastic		1:1	
							Sheet 1	
Mark	Places	Modified document No.	Signature	Date				
Designed								
Checked								
Audited								
Process checked								
Standard checked								
Reviewed								
Approved								



### Technical requirements

1. Hardening: HRC37~44.
2. Oxidation (H.HY.ZY).

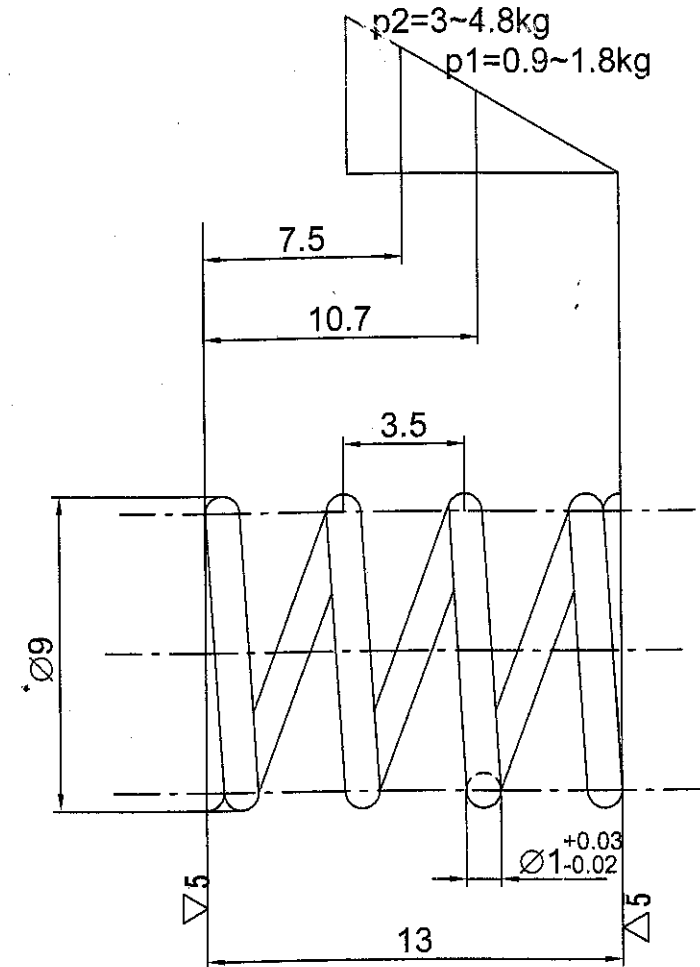
					Q312-1	10-5		
					Screw	Assembled part code	10	
Mark	Places	Modified document No.	Signature	Date		Drawing mark	Weight	Scale
Designed								2:1
Checked								
Auditted								
Process checked					Steel wire	11-5-GB342-82	Sheet 1 of 1 sheet	
Standard checked						50B-YB481-80		
Reviewed								
Approved								



Technical requirements

1. Chamfering 0.2.
2. Inner angle R0.2.
3. Hardening: HRC37~44.
4. Oxidation (H.HY.ZY).

					Q312-1	10-6		
Mark	Places	Modified document No	Signature	Date	<b>Bayonet handle seat</b>	Assembled part code	10	
Designed						Drawing mark	Weight	Scale
Checked								2:1
Auditted								
Process checked								
Standard checked					Round steel	30-GB702-72		
Reviewed						50B-YB481-80		
Approved						Sheet 1 of 1 sheet		

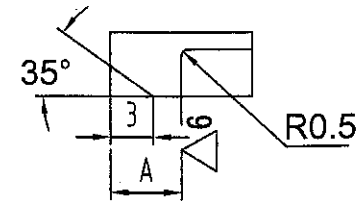
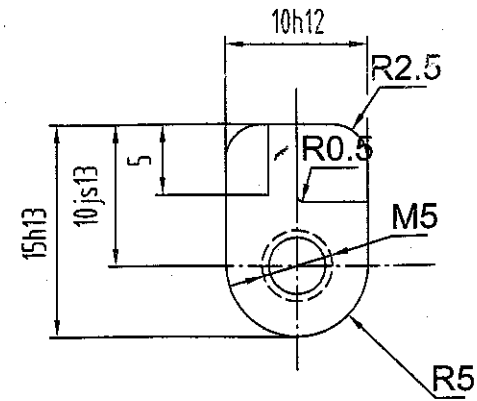
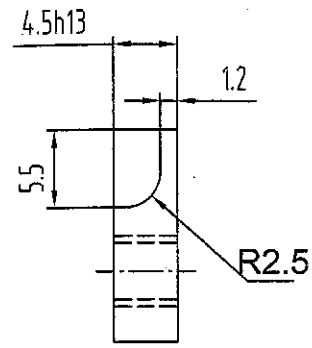


### Technical requirements

1. Revolving direction right revolved
2. Effective circle quantity  $n=3$
3. Total circle quantity  $n1=5$
4. Tempering temperature of heat treatment  $240\sim 260^{\circ}\text{C}$

					Q312-1		10-7					
					Latch spring		Assembled part code		10			
							Drawing mark		Weight		Scale	
Mark					Places		Modified document No		Signature		Date	
Designed												
Checked												
Auditted												
Process checked												
Standard checked												
Reviewed												
Approved												
					Spring steel wire I-1-YB248-64		Sheet 1				of 1 sheet	



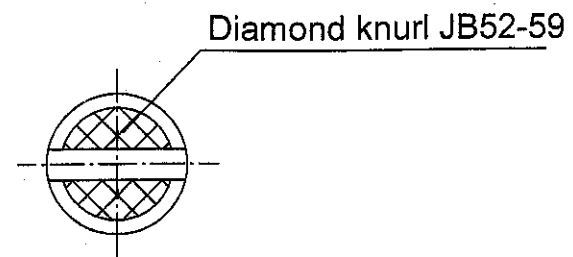
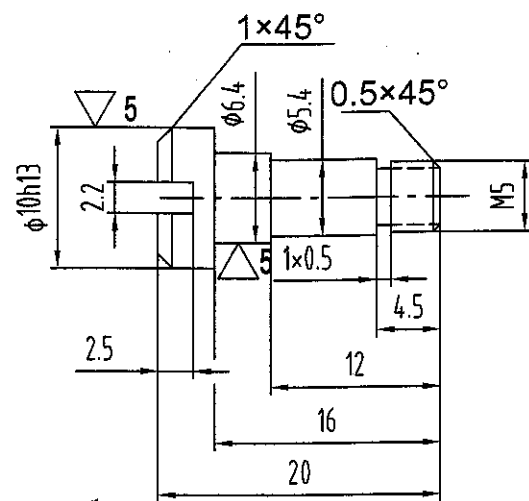


Group	A
1	4.3~4.5
2	4.5~4.7
3	4.7~4.95

### Technical requirements

1. Chamfering
2. Hardening: HRC37~44.
3. Oxidation (H.HY.ZY).

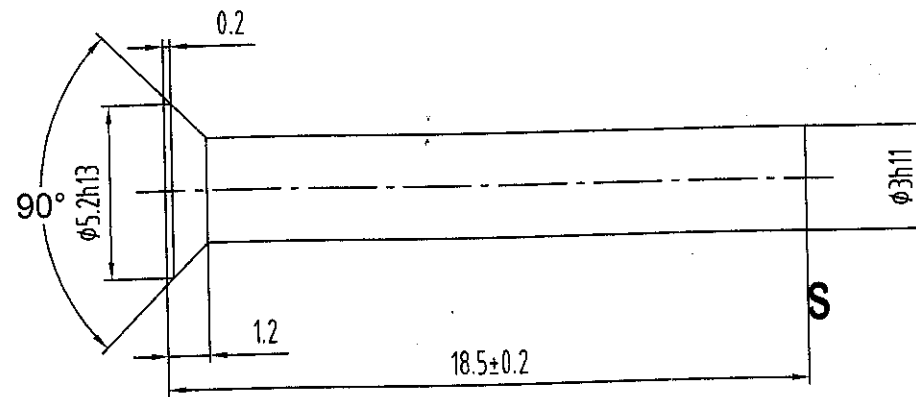
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						Latch	Assembled part code	10		
							Drawing mark	Weight	Scale	
									2:1	
							Sheet 1	of 1 sheet		
Mark	Places	Modified document No	Signature	Date			Steel plate	5.5x710x1420-GB709-65 50-GB711-65		
Designed										
Checked										
Auditted										
Process checked										
Standard checked										
Reviewed										
Approved										



### Technical requirements

1. Chamfering
2. Hardening: HRC 37~44.
3. Oxidation (H.HY.ZY).

						Q312-1	10-9		
						Latch pin	Assembled part code	10	
Mark	Places	Modified document No.	Signature	Date			Drawing mark	Weight	Scale
Designed									2:1
Checked									
Auditted									
Process checked						Round steel	Sheet 1	of 1 sheet	
Standard checked									
Reviewed									
Approved									
						11-10.5-GB905-82			
						50B-YB481-80			



Chamfering 0.2

					Q312-1	10-10	
					Rivet	Assembled part code	10
Mark	Places	Modified document No	Signature	Date		Drawing mark	Weight
Designed							5:1
Checked							
Audited							
Process checked					Aluminum wire LY8-Y-3.5-GB3196-82	Sheet 1	of 1 sheet
Standard checked							
Reviewed							
Approved							