

BLANKING & CUPPING MACHINE FOR T-56 CASE CUP

Sl. No	Specification		A/U	Qty
(a)	(b)		(c)	(d)
	Name	BLANKING & CUPPING MACHINE FOR T-56 CASE CUP with all standard and additional accessories as per specification below:	No	01
1.	Model	To be mentioned		
2.	Name of the Machine (Designation)	To be mentioned		
3.	Purpose:	This press is used for the blanking and cupping of 7.62x39mm case cup from GMCS Strip thickness 3.1 mm (As per BOF sample & drawing). Complete video clip of machine showing it's working principle to be submitted with technical offer.	To be complied	
4.	Input Material	GMCS strip Size : 3.1-0.1x 139.5-2 x1200~2000mm	To be complied	
5.	Output	Complete Case Cup	To be complied	
6.	Specification			
		a. Caliber (mm)	7.62x39 mm	
		b. Production Rate (Pcs/min)	700(Minimum)	
		c. Number of Stations	To be mentioned	
		d. Electrical Supply	220 /380 /440 V, 50Hz	
		e. Phase	To be mentioned	
		f. Motor Horsepower (Hp)	To be mentioned	
		g. Compressed air requirements (psi)	To be mentioned	
		h . Control Cabinet (in)	To be mentioned	
		j. overall dimension (LxWxH) mm	To be mentioned	
		k. Net Weight (Kg)	To be mentioned	
		l. Year of Manufacture to be embossed in the main body	To be complied	
7.	Optional equipment (in required) to complete the process:		To be mentioned in details	
8.	Latest Feature/ Technology (If available)		To be mentioned	
	Spares, Accessories and Consumable Items:		To be Provided	
	(a) Required spares, accessories and consumables (Tools, Die, Punch, Gauges, etc.) Lubricating oil, Coolant, Filter, Battery, Online UPS, etc. as required to run initially (from trial running to the end of local training and 3 million production) the machine to be supplied by the manufacturer.		To be Provided	
	(b) Required Tools, Die, Punch, Gauges, etc. for 01 year period smooth operation (80 million case cup production) will be supplied with the machine mentioning price, part No, brand, material & drawing.		To be Provided	
	(c) Required spares, accessories and consumables (Mechanical/ Electrical & Electronic) for 01 year period smooth operation will be supplied with the machine mentioning price & part No., brand, material & drawing.		To be Provided	
9.	(d) List of spares, accessories and consumables (including price, mentioning part No, brand, material & drawing.) recommended for 5 year period (Mechanical/ Electrical & Electronic) required for smooth operation of the machine after the expiry of warranty period (only for the reference of further procurement)		To be Provided	
	(e) List of spares, accessories and consumables (including price, mentioning part No, brand, material & drawing.) recommended for life time period (Mechanical/ Electrical & Electronic) smooth operation of the machine after the expiry of warranty period. (only for the reference of further procurement)		To be Provided	
10.	Country of Origin and Assemble- Group 'B' countries		To be mentioned	
11.	Port of shipment : Group 'B' countries (As per country of origin)		To be complied	
12.	Country of Manufacturer		To be mentioned	
13.	Name of Manufacturer		To be mentioned	
14.	Name of the Principal		To be mentioned	
	Country of Origin of all major components: Group 'B' Countries			
15.	a. Main Motor		To be complied	
	b. Mechanical & Electrical Part		To be complied	
	c. Any other main component		To be complied	

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16.	<p>Training and Pre-Shipment Inspection at Supplier's Site:</p> <p>(i) PSI of the machine will be carried out by 02(two) BOF Persons for 05 (five) working days (Excluding journey period). All cost of the PSI to be borne by BOF.</p> <p>(ii) Supplier must submit details plan of PSI (Modus Operandi).</p> <p>(iii) Supplier must also mention PSI cost to be borne by them at their end.</p>	To be complied																	
17.	<p>Post Installation Requirement at BOF:</p> <p>(a) It is the responsibility of supplier to fully integrate, erect and commission the machine at our identified site/ room by the certified engineer's of machine manufacturer within 30 days after receiving Machine by BOF.</p> <p>(b) Performance and accuracies are to be demonstrated as per ISO Standards on supplied samples by us and on Calibration Standards supplied by the supplier</p> <p>(c) Extensive training (minimum 10 working days) of BOF personals by the Supplier's Technical team at our site after installation and commissioning of the machine to be provided. The training should cover complete operation, application software usage in all aspects of measurement and data analysis, part programming, calibration, basic & preventive maintenance and troubleshooting etc.</p> <p>Following information must be as under for local training :</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 5%;">a)</td> <td style="width: 15%;">Training</td> <td style="width: 40%;">Details</td> <td style="width: 40%;">Supplier's opinion</td> </tr> <tr> <td></td> <td>Local Training</td> <td>Trainer Type (Local/Foreign)</td> <td></td> </tr> <tr> <td></td> <td></td> <td>Number of Trainer</td> <td></td> </tr> <tr> <td></td> <td></td> <td>Training Schedule</td> <td></td> </tr> </table> <p>d. Supplier must submit Local training plan along with the offer.</p> <p>e. Supplier shall bring all necessary calibration standards, calibration equipment for proving the machine accuracies with valid traceability certificates at our site.</p>	a)	Training	Details	Supplier's opinion		Local Training	Trainer Type (Local/Foreign)				Number of Trainer				Training Schedule		To be complied	
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18.	<p>Documentation: The following documents (hard copy 2 sets & soft copy in CD/ Flash Drive/ HDD) shall be provided by supplier:</p> <p>(a) All the data and results of testing and calibration of the machine at supplier's site shall be properly documented and supplied to BOF. Calibration Certificates (traceable to National/International Standard) of all the artifacts/reference standards used for the same to be provided</p> <p>(b) Operations, Calibration & Application software Manual: This document should explain all the measurement options, terms, operation, calibration, application of the system with sketches and detailed explanation.</p> <p>(c). System administration & Maintenance/ Service manual: This document should explain the detailed system configuration and administration including controller, probe head with the help of sketches. System manual should explain known possible errors and solution for the same. User manual and service manual (for both Mechanical and Electronic Hardware/ Circuits) in English language.</p>	To be Provided																	
19.	<p>After Sales Support:</p> <p>a. Supplier should guarantee the availability of spares, software/ firmware updates and additional add-on modules for at-least 10 years from date of expiry of warranty.</p> <p>b. Customer support facility shall be made available for at least 05 (five) years after expiry of the guarantee period.</p> <p>c. Online remote diagnostic till the machine life/ online help for maintenance application. (If available)</p> <p>d. Online help support for system Queries/ Application support.</p> <p>e. Service facilities and personnel availability.</p> <p>f. Service personnel to attend any fault within as soon as possible after receipt of the information, whenever called for.</p> <p>Warranty:</p>	To be Complied																	
20.	<p>The machine shall have warranty for a minimum period of 12 months or more after commissioning for defect free operation at specified accuracies in our site.</p> <p>Any defect observed during the warranty period shall be replaced/repared free of cost with minimum down time. All the software updates during the warranty period shall be supplied, installed and trained to our personnel on real time basis at free of cost.</p>	To be Complied																	

Terms & Conditions

Supplier must mention their compliance on the following mentioned points :

1. A principal/manufacture can submit **only one offer through one local agent** for any individual item. Offers through multiple local agents by same principle/manufacture will be **treated as rejected**.

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2. To ensure unhindered LC handling the principal must provide a certificate to confirm that their LC operating bank has RMA (Relationship Management Agreement) with the local Banks of Bangladesh
3. Supplier must **clearly mention** (in the technical offer) that as principal/manufacture they poses necessary **export permit** from the concern ministry or any other authority of their country. They must also submit a certificate in this regards as per the attached specimen format at Annex F.
4. Before signing the contract, Performance Guarantee @ 10% of total LC value is to be submitted by the Principal in favour of Commandant, Bangladesh Ordnance Factories, Gazipur Cantonment, Gazipur through any scheduled Bank located in Bangladesh (As per the format at Annex D).
5. A separate **certificate should be provided** by the principal **originally signed** (Computerized or digitally edited signature will not be accepted) stating that they are aware of the requirement of the PG and if the contract is awarded they will be bound to provide the PG as per the format at Annex E.
6. The stores should be supplied to BOF at **supplier's cost**.
7. On arrival of the stores at BOF, the supplier must complete installation, commissioning, trial run & trial production within 01(one) month (from the date of entry at BOF). Otherwise, penalty will be imposed at the rate of 2% but not less than 1% and will not exceed 10% of the total CFR/LC vale (As applicable).
8. If the supplier fails to deliver the stores within the stipulated period, the followings will be applicable:
 - a. Cancel the contract and/or,
 - b. Decision at the discretion of BOF.
9. Inspectorate is the authority in all matters pertaining to Inspection. Any verdict by the inspectors regarding rejection, acceptance, and /or deviation of machine involving price reduction will be treated as final and will not be subject to arbitration.
10. The Supplier must submit the following **attested documents** with the schedule :
 - a. **Trade License**
 - b. **Tin Certificate**
 - c. **Up to date VAT Registration certificate.**