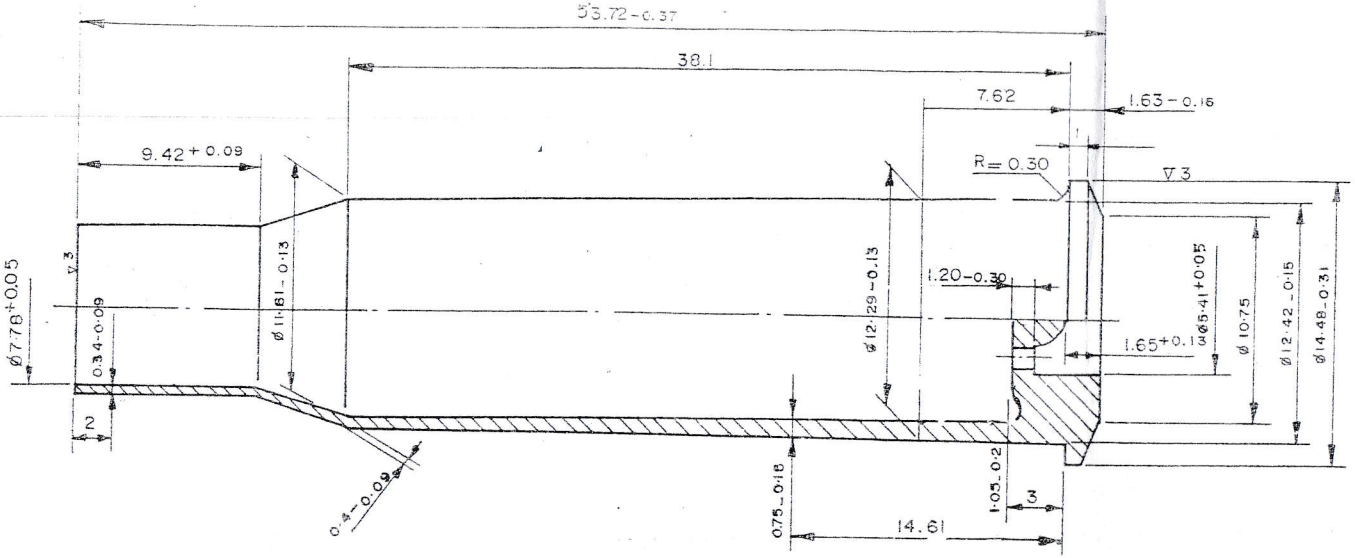
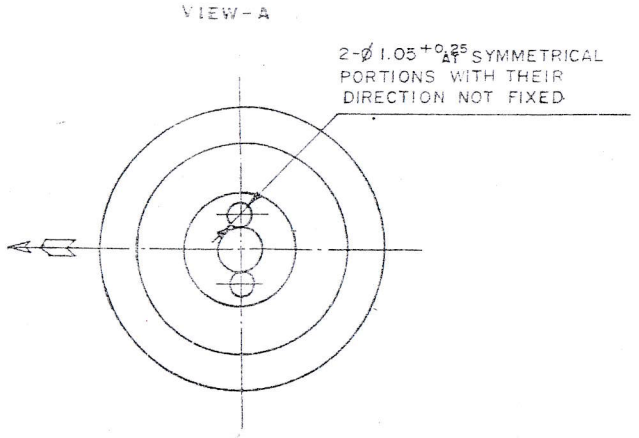
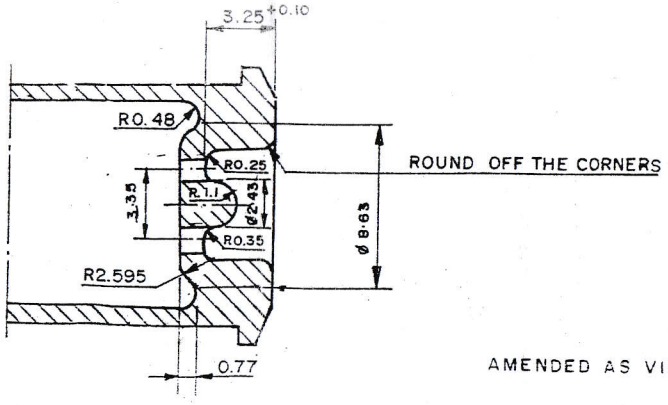
UNLESS OTHER WISE SPECIFIED







THEHNICAL REQUREMENTS:-

1. F18 GMCS SHEET 3.10 ~ 3.20 THICK MAY BE USED PROVIDED THE TOLERANCE IS WITHIN 0.01
2. MEAN VOLUME OF CASE WITH PRIMER SHALL NOT BE LESS TAHN 4 CM^3.
3. CASE RIM AND STARTING POINT OF CASE BODY Ø12·42 SHALL BE COATED WITH ANTICORROSIVE VARNISH.
4. MARKINGS STAMPED ON HEAD SHALL BE LEGIBLE.
5. VARIATION IN WALL THICKNESS ATTHE SPECIFIED PORTION SHALL BE WITHIN THE TOLERANCE.
6. CASE SHALL CONFIRM TO THE PROFILE GAUGE.

NOTE :— DIMENSIONS NOT GIVEN WITH TOLERANCE SHALL BE USED AS A REFERENCE IN TOOLS AND GAUGES DESIGNING

AMENDED AS VIDE LETTER NO 4107/13/E/BOF/MC
DATED:- 12-8-2000

		WOIOOW (A)	0-4
DRAWN BY			
CHECKED		CASE	PRODUCTION STAGE / WEIGHT / SCALE
RE-CHECKED BY			9.4~10.4g
RE-CHECKED BY		F18 GMCS SHEET 3.1 ~ 3.2 WJ643-68W	
APPROVED BY			