





1. THE SURFACE OF THE RUBBER PLATE SHOULD BE COMPLETE AND FREE FROM BUBBLES.
2. THE SURFACE OF THE RUBBER PLATE SHOULD BE SPRINKLED WITH Talc powder.
3. THE PHYSICAL MECHANICAL PROPERTIES SHOULD CONFORM TO THE FOLLOWING REQUIREMENTS:
  - TENSILE STRENGTH NOT LESS THAN 120 KG/CM<sup>2</sup>
  - EXTENSION RATIO NOT LESS THAN 400%
  - PERMANENT DEFORMATION NOT LESS THAN 25%
  - SCHELLER HARDNESS 55-70.
  - AGING (70°C x 48 HOURS) NOT LESS THAN 97.

NAME: SYMUL NANI SEE COME NO. NAME: SYMUL NANI SEE COME NO. MARKED

MARKING

INSPECTION: GAUGUE

NO. OF SHEETS	NO.
DRAWN (DATE)	
CHECKED	
APPROVED	
SCALE	
BASED ON	
UNITS PER PLAN	
DATE	

DATE: MONTH: AMENDMENT:

RUBBER PLATE FOR TIN DISC  
BLANKING

6/11/72